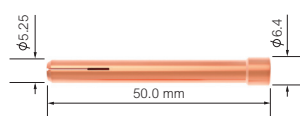
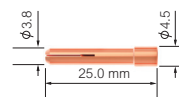


Standard Collets

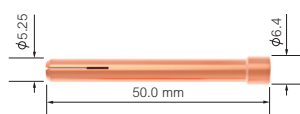
SGT 17/18/18SC/26/125M/250M/225F		
Part No.	Description	Electrode Size
		MM INCH
P10N21	Standard Collet	0.5 0.020
P10N22	Standard Collet	1.0 0.040
P10N23	Standard Collet	1.6 1/16
P10N23M	Standard Collet	2.0 5/64
P10N24	Standard Collet	2.4 3/32
P10N25	Standard Collet	3.2 1/8



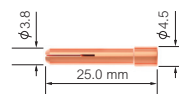
SGT 9/20/20S/125M/250M/225F		
Part No.	Description	Electrode Size
		MM INCH
P13N20	Standard Collet	0.5 0.020
P13N21	Standard Collet	1.0 0.040
P13N22	Standard Collet	1.6 1/16
P13N22M	Standard Collet	2.0 5/64
P13N23	Standard Collet	2.4 3/32



SGT 18/18SC/125M/250M/225F		
Part No.	Description	Electrode Size
		MM INCH
P54N20	Standard Collet	4.0 5/32



SGT 20/20S/125M/250M/225F		
Part No.	Description	Electrode Size
		MM INCH
P13N24	Standard Collet	3.2 1/8

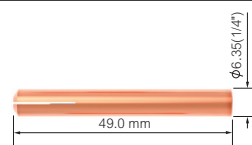


SGT 24W/225F		
Part No.	Description	Electrode Size
		MM INCH
P53N14	Standard Collet	1.6 1/16
P53N16	Standard Collet	1.0 0.040



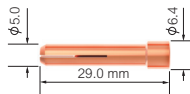
Heavy Duty Collets

SGT 18SC		
Part No.	Description	Electrode Size
		MM INCH
P10N25HD	Heavy Duty Collet	3.2 1/8
P54N20HD	Heavy Duty Collet	4.0 5/32
P18C36	Heavy Duty Collet	4.8 3/16



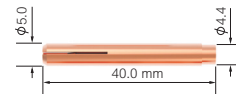
Stubby Series Collets

SGT		17/18/26/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P10N21S	Stubby Series Collet	0.5	0.020
P10N22S	Stubby Series Collet	1.0	0.040
P10N23S	Stubby Series Collet	1.6	1/16
P10N24S	Stubby Series Collet	2.4	3/32
P10N25S	Stubby Series Collet	3.2	1/8



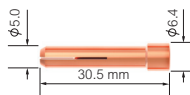
Large Diameter Gas Lens Collets

SGT		9/20/20S/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P13N20L	Large Diameter Gas Lens Collet	0.5	0.020
P13N21L	Large Diameter Gas Lens Collet	1.0	0.040
P13N22L	Large Diameter Gas Lens Collet	1.6	1/16
P13N23L	Large Diameter Gas Lens Collet	2.4	3/32
P13N24L	Large Diameter Gas Lens Collet	3.2	1/8



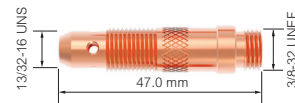
Stubby Series Collets

SGT		17/18/26/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
PSTB13N20	Stubby Series Collet	0.5	0.020
PSTB13N21	Stubby Series Collet	1.0	0.040
PSTB13N22	Stubby Series Collet	1.6	1/16
PSTB13N22M	Stubby Series Collet	2.0	5/64
PSTB13N23	Stubby Series Collet	2.4	3/32



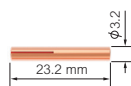
Standard Collet Bodies

SGT		17/18/26/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P10N28	Standard Collet Body	3.2	1/8
P10N29	Standard Collet Body	0.5	0.020
P10N30	Standard Collet Body	1.0	0.040
P10N31	Standard Collet Body	1.6	1/16
P10N31M	Standard Collet Body	2.0	5/64
P10N32	Standard Collet Body	2.4	3/32

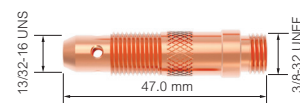


Gas Lens Collets

SGT		24W/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P53N64	Gas Lens Collet	1.6	1/16

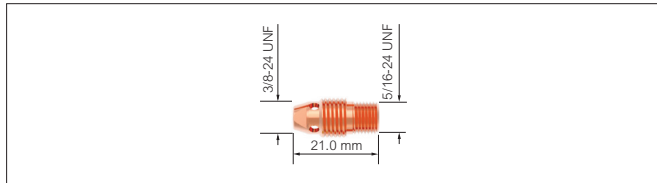


SGT		18/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P406488	Standard Collet Body	4.0	5/32



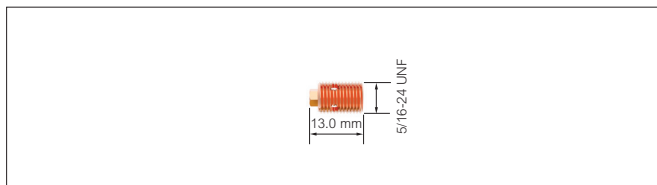
Standard Collet Bodies

SGT		9/20/20S/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P13N25	Standard Collet Body	0.5	0.020
P13N26	Standard Collet Body	1.0	0.040
P13N27	Standard Collet Body	1.6	1/16
P13N27M	Standard Collet Body	2.0	5/64
P13N28	Standard Collet Body	2.4	3/32
P13N29	Standard Collet Body	3.2	1/8



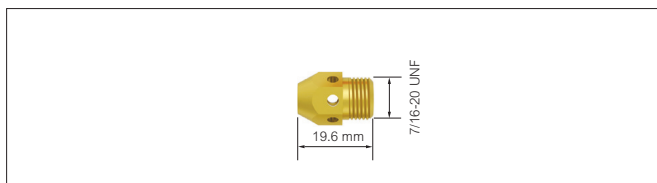
Standard Collet Bodies

SGT		24W/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P53N18	Standard Collet Body	1.0	0.040
P53N19	Standard Collet Body	1.6	1/16
P24CB332	Standard Collet Body	2.4	3/32

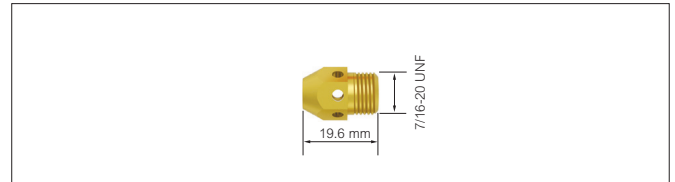


Heavy Duty Collet Bodies

SGT		18SC	
Part No.	Description	Bore	
		MM	
PNCB-53	Standard Nose Collet Body	3.4	

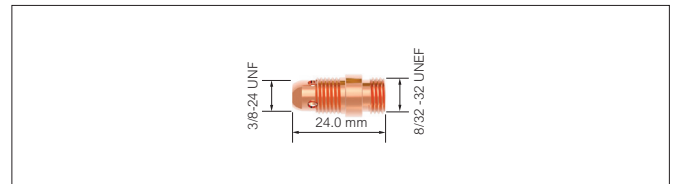


SGT		18SC	
Part No.	Description	Bore	
		MM	
PNCB-36	Heavy Duty Nose Collet Body	5.0	

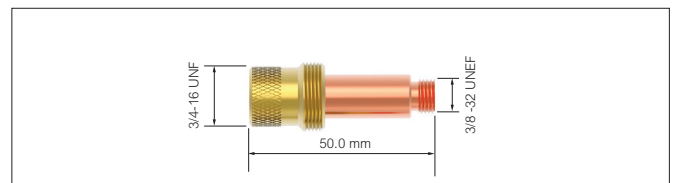


Stubby Collet Bodies

SGT		17/18/26/125M/250M/225F	
Part No.	Description	Bore	
		MM	
P17CB20	Stubby Collet Body	3.5	

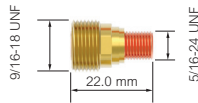


SGT		17/18/26/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P45V24	Gas Lens Body	1.0	0.040
P45V25	Gas Lens Body	1.6	1/16
P45V25M	Gas Lens Body	2.0	5/64
P45V26	Gas Lens Body	2.4	3/32
P45V27	Gas Lens Body	3.2	1/8
P45V28	Gas Lens Body	4.0	5/32
P45V29	Gas Lens Body	0.5	0.020

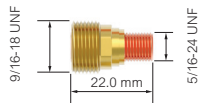


Gas Lens Bodies

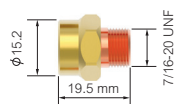
SGT 9/20/24W/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
P45V41	Gas Lens Body	0.5	0.020
P45V42	Gas Lens Body	1.0	0.040
P45V43	Gas Lens Body	1.6	1/16
P45V43M	Gas Lens Body	2.0	5/64
P45V44	Gas Lens Body	2.4	3/32



SGT 9/20/20S/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
P45V45	Gas Lens Body	3.2	1/8

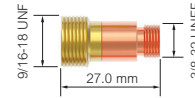


SGT 18SC		Electrode Size	
Part No.	Description	MM	INCH
P18GL16	Gas Lens Body	1.6	1/16
P18GL32	Gas Lens Body	2.4	3/32
P18GL18	Gas Lens Body	3.2	1/8
P18GL53	Gas Lens Body	4.0	5/32
P18GL36	Gas Lens Body	4.8	3/16



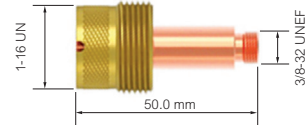
Stubby Gas Lens Bodies

SGT 17/18/26/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
PSTB45V41	Stubby Gas Lens Body	0.5	0.020
PSTB45V42	Stubby Gas Lens Body	1.0	0.040
PSTB45V43	Stubby Gas Lens Body	1.6	1/16
PSTB45V43M	Stubby Gas Lens Body	2.0	5/64
PSTB45V44	Stubby Gas Lens Body	2.4	3/32
PSTB45V45	Stubby Gas Lens Body	3.2	1/8



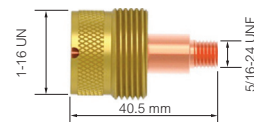
Large Diameter Gas Lens Bodies

SGT 17/18/26/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
P45V0204	Large Diameter Gas Lens Body	1.0	0.040
P45V116	Large Diameter Gas Lens Body	1.6	1/16
P45V64	Large Diameter Gas Lens Body	2.4	3/32
P45V63	Large Diameter Gas Lens Body	4.0	5/32
P995795	Large Diameter Gas Lens Body	3.2	1/8



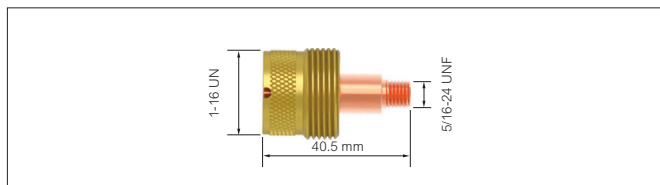
Large Diameter Gas Lens Bodies

SGT 9/20/20S/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
P45V0204S	Large Diameter Gas Lens Body	1.0	0.040
P45V116S	Large Diameter Gas Lens Body	1.6	1/16
P45V64S	Large Diameter Gas Lens Body	2.4	3/32
P45V63S	Large Diameter Gas Lens Body	4.0	5/32

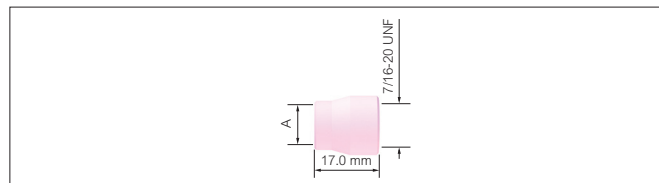


Large Diameter Gas Lens Bodies

SGT 20/125M/250M/225F	
Part No.	Description
Electrode Size	
MM	INCH
P995795S	Large Diameter Gas Lens Body
3.2	1/8

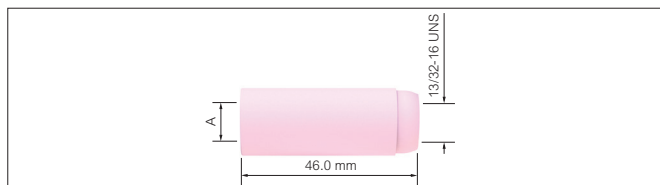


SGT 24W/225F	
Part No.	Description
Size	
BoreA	
MM	INCH
P53N24	Standard Ceramic Cup
4	6
P53N25	Standard Ceramic Cup
5	8
P53N27	Standard Ceramic Cup
6	10
	3/8



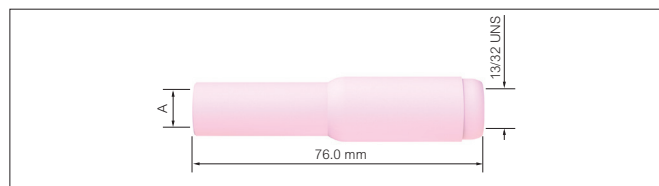
Standard Ceramic Cups

SGT 17/18/26/125M/250M/225F	
Part No.	Description
Size	
BoreA	
MM	INCH
P10N44	Standard Ceramic Cup
12	19
P10N45	Standard Ceramic Cup
10	16
P10N46	Standard Ceramic Cup
8	12.5
P10N47	Standard Ceramic Cup
7	11
P10N48	Standard Ceramic Cup
6	10
P10N49	Standard Ceramic Cup
5	8
P10N50	Standard Ceramic Cup
4	6
	1/4

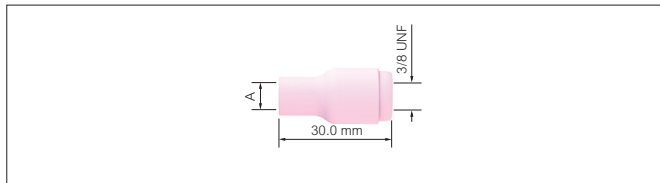


Standard Long Ceramic Cups

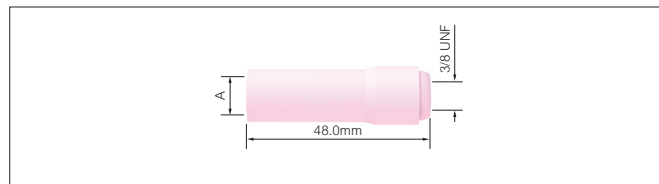
SGT 17/18/26/125M/250M/225F	
Part No.	Description
Size	
BoreA	
MM	INCH
P10N47L	Standard Long Ceramic Cup
7L	11
P10N48L	Standard Long Ceramic Cup
6L	10
P10N49L	Standard Long Ceramic Cup
5L	8
	5/16



SGT 9/17/18/20/20S/26/125M/250M/225F	
Part No.	Description
Size	
BoreA	
MM	INCH
P13N08	Standard Ceramic Cup
4	6
P13N09	Standard Ceramic Cup
5	8
P13N10	Standard Ceramic Cup
6	10
P13N11	Standard Ceramic Cup
7	11
P13N12	Standard Ceramic Cup
8	12.5
P13N13	Standard Ceramic Cup
10	16
	5/8

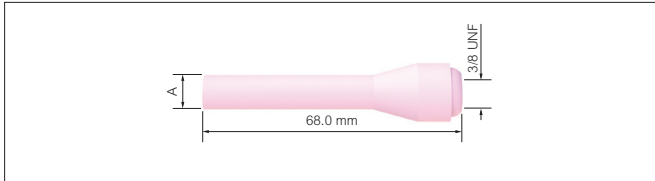


SGT 9/20/20S/125M/250M/225F	
Part No.	Description
Size	
BoreA	
MM	INCH
P796F70	Standard Long Ceramic Cup
3	5
P796F71	Standard Long Ceramic Cup
4	6
P796F72	Standard Long Ceramic Cup
5	8
P796F73	Standard Long Ceramic Cup
6	10
	3/8



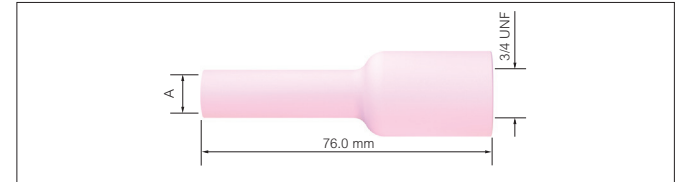
Standard Extra Long Ceramic Cups

SGT 9/20/20S/125M/250M/225F				
Part No.	Description	Size	BoreA	
			MM	INCH
P796F74	Standard Extra Long Ceramic Cup	3	5	3/16
P796F75	Standard Extra Long Ceramic Cup	4	6	1/4
P796F76	Standard Extra Long Ceramic Cup	5	8	5/16
P796F77	Standard Extra Long Ceramic Cup	6	10	3/8



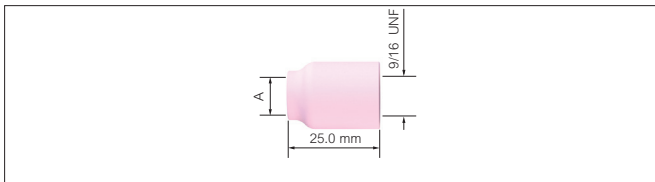
Long Gas Lens Ceramic Cups

SGT 17/18/18SC/26/125M/250M/225F				
Part No.	Description	Size	BoreA	
			MM	INCH
P54N15L	Long Gas Lens Ceramic Cup	7	11	7/16
P54N16L	Long Gas Lens Ceramic Cup	6	10	3/8
P54N17L	Long Gas Lens Ceramic Cup	5	8	5/16



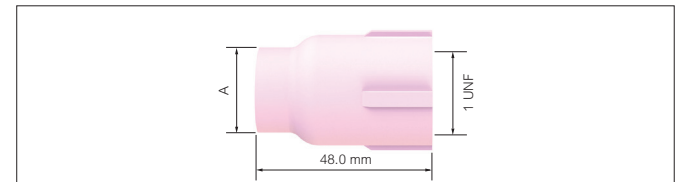
Gas Lens Cups

SGT 9/17/18/20/20S/24W/26/125M/250M/225F				
Part No.	Description	Size	BoreA	
			MM	INCH
P53N58	Gas Lens Cup	4	6	1/4
P53N59	Gas Lens Cup	5	8	5/16
P53N60	Gas Lens Cup	6	10	3/8
P53N61	Gas Lens Cup	7	11	7/16
P53N61S	Gas Lens Cup	8	12.5	1/2

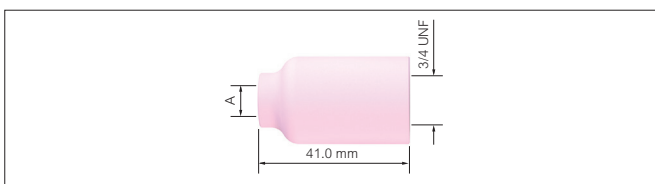


Large Diameter Gas Lens Cups

SGT 9/17/18/20/20S/26/125M/250M/225F				
Part No.	Description	Size	BoreA	
			MM	INCH
P57N74	Large Diameter Gas Lens Cup	8	12.5	1/2
P57N75	Large Diameter Gas Lens Cup	6	10	3/8
P53N87	Large Diameter Gas Lens Cup	12	19	3/4
P53N88	Large Diameter Gas Lens Cup	10	16	5/8



SGT 17/18/18SC/26/125M/250M/225F				
Part No.	Description	Size	BoreA	
			MM	INCH
P54N14	Gas Lens Cup	8	12.5	1/2
P54N15	Gas Lens Cup	7	11	7/16
P54N16	Gas Lens Cup	6	10	3/8
P54N17	Gas Lens Cup	5	8	5/16
P54N18	Gas Lens Cup	4	6	1/4
P54N19	Gas Lens Cup	11	17	11/16



SGT 9/20/20S Series

Standard Series



P598882
Gasket



P13N Range
Standard Collet



P13N Range
Standard Collet Body



P796F Range
Standard Extra Long
Ceramic Cup



P796F Range
Standard Long Ceramic Cup



P13N Range
Standard Ceramic Cup

Gas Lens Series



P598882
Gasket



P13N Range
Standard Collet



P45V Range
Gas Lens Body



P53N Range
Gas Lens Ceramic Cup

Large Gas Lens Series



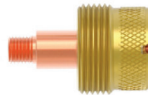
P598882
Gasket



P54N63-20
Gasket



P13NL Range
Large Diameter
Gas Lens Collet



P45V Range
Large Diameter Gas Lens Body



Large Diameter
Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31

SGT 17/18/26 Series

Standard Series



P18CG
Gasket



P10N Range
Standard Collet



P10N Range
Standard Collet Body



P10N Range
Standard Long Ceramic Cup



P10N Range
Standard Ceramic Cup

Stubby Series



P18CG20
Gasket



P10N Range
Stubby Collet



P17CB20
Stubby Collet Body



P13N Range
Standard Ceramic Cup

Gas Lens Series



P18CG
Gasket



P54N01
Gasket



P10N Range
Standard Collet



P45 Range
Gas Lens Body



P54N Range
Long Gas Lens Ceramic Cup



P54N Range
Gas Lens Ceramic Cup

Wear Parts Configuration Tables

Stubby Gas Lens Series



PSTB80300236
Gasket



PSTB13N Range
Stubby Collet



PSTB45V Range
Stubby Gas Lens Body



P53N Range
Gas Lens Ceramic Cup

Large Gas Lens Series



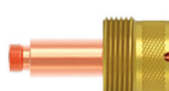
P18CG
Gasket



P54N63
Gasket



P10N Range
Standard Collet



P45V Range
Large Diameter Gas Lens Body



Large Diameter
Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31

SGT 18SC Series

Standard Series



P18NG
Gasket



P10N Range
Standard Collet



PNCB-53
Standard Nose
Collet Body



P54N Range
Gas Lens Ceramic Cup



Heavy Duty Collet



PNCB-36
Heavy Duty Nose Collet Body



P54N Range
Long Gas Lens Ceramic Cup

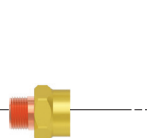
Gas Lens Series



P18NG
Gasket



P10N Range
Standard Collet



P18GL Range
Gas Lens Body



P54N Range
Gas Lens Ceramic Cup



Heavy Duty Collet



P54N Range
Long Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31

SGT 24W Series

Standard Series



P53N22
Gasket



P53N Range
Standard Collet



P53N Range
Standard Collet Body



P53N Range
Standard Ceramic Cup



P53N66
Gasket



P53N Range
Gas Lens Collet



P45V Range
Gas Lens Body



P53N Range
Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31

SGT 125/250 Multijust™ Series

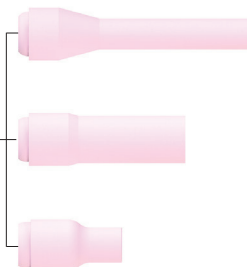
SGT 9/20/20S head configuration

Standard Series


P598882
Gasket


P13N Range
Standard Collet


P13N Range
Standard Collet Body




P796F Range
Standard Extra Long
Ceramic Cup

P796F Range
Standard Long Ceramic Cup

P13N Range
Standard Ceramic Cup

Gas Lens Series


P598882
Gasket


P13N Range
Standard Collet


P45V Range
Gas Lens Body



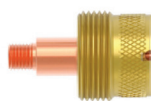
P53N Range
Gas Lens Ceramic Cup

Large Gas Lens Series


P598882
Gasket


P54N63-20
Gasket


P13NL Range
Large Diameter
Gas Lens Collet


P45V Range
Large Diameter Gas Lens Body



Large Diameter
Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31

SGT 17/18/26 head configuration

Standard Series


P18CG
Gasket


P10N Range
Standard Collet


P10N Range
Standard Collet Body



P10N Range
Standard Long Ceramic Cup

P10N Range
Standard Ceramic Cup

Stubby Series


P18CG20
Gasket


P10N Range
Stubby Collet


P17CB20
Stubby Collet Body



P13N Range
Standard Ceramic Cup

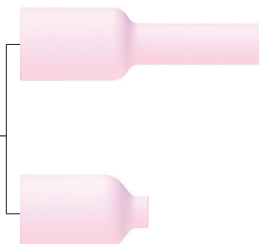
Gas Lens Series


P18CG
Gasket


P54N01
Gasket


P10N Range
Standard Collet


P45 Range
Gas Lens Body



P54N Range
Long Gas Lens Ceramic Cup

P54N Range
Gas Lens Ceramic Cup

Wear Parts Configuration Tables

Stubby Gas Lens Series



PSTB80300236
Gasket



PSTB13N Range
Stubby Collet



PSTB45V Range
Stubby Gas Lens Body



P53N Range
Gas Lens Ceramic Cup

Large Gas Lens Series



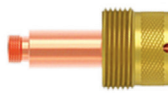
P18CG
Gasket



P54N63
Gasket



P10N Range
Standard Collet



P45V Range
Large Diameter Gas Lens Body



Large Diameter
Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31

SGT 225F Series

SGT 9/20/20S head configuration

Standard Series



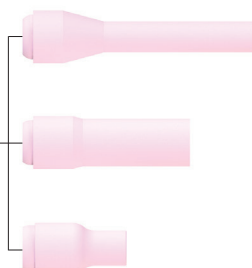
P598882
Gasket



P13N Range
Standard Collet



P13N Range
Standard Collet Body



P796F Range
Standard Extra Long
Ceramic Cup

P796F Range
Standard Long Ceramic Cup

P13N Range
Standard Ceramic Cup

Gas Lens Series



P598882
Gasket



P13N Range
Standard Collet



P45V Range
Gas Lens Body



P53N Range
Gas Lens Ceramic Cup

Large Gas Lens Series



P598882
Gasket



P54N63-20
Gasket



P13NL Range
Large Diameter
Gas Lens Collet



P45V Range
Large Diameter Gas Lens Body



Large Diameter
Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31

SGT 17/18/26 head configuration

Standard Series



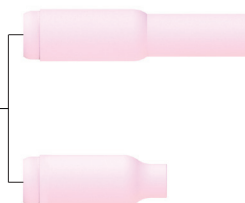
P18CG
Gasket



P10N Range
Standard Collet



P10N Range
Standard Collet Body



P10N Range
Standard Long Ceramic Cup

P10N Range
Standard Ceramic Cup

Wear Parts Configuration Tables

Stubby Series



P18CG20
Gasket



P10N Range
Stubby Collet



P17CB20
Stubby Collet Body



P13N Range
Standard Ceramic Cup

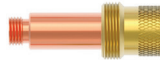
Gas Lens Series



P18CG
Gasket



P54N01 P10N Range
Gasket Standard Collet



P45 Range
Gas Lens Body



P54N Range
Long Gas Lens Ceramic Cup

P54N Range
Gas Lens Ceramic Cup

Stubby Gas Lens Series



PSTB80300236
Gasket



PSTB13N Range
Stubby Collet



PSTB45V Range
Stubby Gas Lens Body



P53N Range
Gas Lens Ceramic Cup

Large Gas Lens Series



P18CG
Gasket



P54N63
Gasket



P10N Range
Standard Collet



P45V Range
Large Diameter Gas Lens Body



Large Diameter
Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31

SGT 24W head configuration

Standard Series



P53N22
Gasket



P53N Range
Standard Collet



P53N Range
Standard Collet Body



P53N Range
Standard Ceramic Cup



P53N66
Gasket



P53N Range
Gas Lens Collet



P45V Range
Gas Lens Body



P53N Range
Gas Lens Ceramic Cup

*Wear Parts part number and sizes are available on pages 26-31