

Part No.	Reference	Description	MOQ	UOM	Barcode
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Section 9. Spare Parts

Wire Feed Rolls-25mm Non Geared Keyway Type-25od x 15w x 10id

FR2510V0608		Feed Roll 25/10/15 0.6-0.8mm V	1	Ea.	9346277043526
FR2510V0910		Feed Roll 25/10/15 0.9-1.0mm V	1	Ea.	9346277043533
FR2510U0910		Feed Roll 25/10/15 0.9-1.0mm U	1	Ea.	9346277043540
FR2510K0910		Feed Roll 25/10/15 0.8-0.9mm FCW	1	Ea.	9346277043557

Wire Feed Rolls-30mm Non Geared Keyway Type-30od x 10w x 10id

FR301010V0608		Feed Roll 30/10/10 0.6-0.8mm V	1	Ea.	9346277030243
FR301010V0910		Feed Roll 30/10/10 0.9-1.0mm V	1	Ea.	9346277030250
FR301010U0910		Feed Roll 30/10/10 0.9-1.0mm U	1	Ea.	9346277030267
FR301010K0809		Feed Roll 30/10/10 0.8-0.9mm FCW	1	Ea.	9346277030274

Wire Feed Rolls-30mm Non Geared Keyway Type-30od x 12w x 10id

FR3010V0608	MF62020	Feed Roll 30/12/10 0.6/0.8mm V	1	Ea.	9346277022156
FR3010V0810	MF62021	Feed Roll 30/12/10 0.8/1.0mm V	1	Ea.	9346277022163
FR3010V0912	MF62189	Feed Roll 30/12/10 0.9/1.2mm V	1	Ea.	9346277022170
FR3010V1012	MF62022	Feed Roll 30/12/10 1.0/1.2mm V	1	Ea.	9346277022187
FR3010U0809	MF62016	Feed Roll 30/12/10 0.8/0.9mm U	1	Ea.	9346277022194
FR3010U0810	MF62179	Feed Roll 30/12/10 0.8/1.0mm U	1	Ea.	9346277022200
FR3010U1012	MF62024	Feed Roll 30/12/10 1.0/1.2mm U	1	Ea.	9346277022217
FR3010U1216	MF62025	Feed Roll 30/12/10 1.2/1.6mm U	1	Ea.	9346277022224
FR3010K0809	MF62028	Feed Roll 30/12/10 0.8/0.9mm FCW	1	Ea.	9346277022231
FR3010K1012	MF62175	Feed Roll 30/12/10 1.0/1.2mm FCW	1	Ea.	9346277022248
FR3010K1216	MF62023	Feed Roll 30/12/10 1.2/1.6mm FCW	1	Ea.	9346277022255
FR30PRB	MF62012	Pressure Roll (Bearing Type)	1	Ea.	9346277022262

Wire Feed Rolls-35mm Non Geared Keyway Type-35od x 12/18w x 12id

FR3512V0912	NT351812-0912V	Feed Roll 35/18/12 0.9/1.2mm V	1	Ea.	9346277022279
FR3512V1012	NT351812-1012V	Feed Roll 35/18/12 1.0/1.2mm V	1	Ea.	9346277022286
FR3512V1212	NT351812-1212V	Feed Roll 35/18/12 1.2/1.2mm V	1	Ea.	9346277022293
FR3512K0912	NT351812-0912F	Feed Roll 35/18/12 0.9/1.2mm FCW	1	Ea.	9346277022309
FR3512U1012	NT351812-1012U	Feed Roll 35/18/12 1.0/1.2mm U	1	Ea.	9346277022316

Wire Feed Rolls-37mm Non Geared Keyway Type-37od x 12w x 10id

FR3710V0608	MF137001	Feed Roll 37/12/10 0.6/0.8mm V	1	Ea.	9346277022323
FR3710V1012	MF137003	Feed Roll 37/12/10 1.0/1.2mm V	1	Ea.	9346277022330
FR3710V1216	MF137004	Feed Roll 37/12/10 1.2/1.6mm V	1	Ea.	9346277022347
FR3710U1012	MF137006	Feed Roll 37/12/10 1.0/1.2mm U	1	Ea.	9346277022354
FR3710U1216	MF137007	Feed Roll 37/12/10 1.2/1.6mm U	1	Ea.	9346277022361
FR3710K1216	MF137009	Feed Roll 37/12/10 1.0-1.2-/1.4-1.6mm FCW	1	Ea.	9346277022378

Wire Feed Rolls-30mm Geared Type-30od X 12w x 10id

FR301012V0608		Feed Roll 30/10/12 0.6-0.8mm V	1	Ea.	9346277046800
FR301012V0910		Feed Roll 30/10/12 0.9-1.0mm V	1	Ea.	9346277046817
FR301012V0912		Feed Roll 30/10/12 0.9-1.2mm V	1	Ea.	9346277046824

Part No.	Reference	Description	MOQ	UOM	Barcode
FR301012V1216		Feed Roll 30/10/12 1.2-1.6mm V	1	Ea.	9346277046831
FR301012U1012		Feed Roll 30/10/12 1.0-1.2mm U	1	Ea.	9346277046848
FR301012K0809		Feed Roll 30/10/12 0.8-0.9mm K	1	Ea.	9346277046855
FR301012K1216		Feed Roll 30/10/12 1.2-1.6mm K	1	Ea.	9346277046862
Wire Feed Rolls-30mm Geared Type-30od X 12w x 14id					
FR3014V0608	MF74238	Feed Roll 30/12/14 0.6/0.8mm V	1	Ea.	9346277022385
FR3014V0810	MF74129	Feed Roll 30/12/14 0.8/1.0mm V	1	Ea.	9346277022392
FR3014V0912	MF74917	Feed Roll 30/12/14 0.9/1.2mm V	1	Ea.	9346277022408
FR3014V1012	MF74109	Feed Roll 30/12/14 1.0/1.2mm V	1	Ea.	9346277022415
FR3014V1216	MF74102	Feed Roll 30/12/14 1.2/1.6mm V	1	Ea.	9346277022422
FR3014U0809	MF74919	Feed Roll 30/12/14 0.8/0.9mm U	1	Ea.	9346277022439
FR3014U1012	MF74796	Feed Roll 30/12/14 1.0/1.2mm U	1	Ea.	9346277022446
FR3014U1216	MF74797	Feed Roll 30/12/14 1.2/1.6mm U	1	Ea.	9346277022453
FR3014U1620	MF74918	Feed Roll 30/12/14 1.6/2.0mm U	1	Ea.	9346277022460
FR3014K0912	MF74913	Feed Roll 30/12/14 0.9/1.2mm FCW	1	Ea.	9346277022477
FR3014K1216	MF74105	Feed Roll 30/12/14 1.2/1.6mm V FCW	1	Ea.	9346277022484
FR3014K1012	MF74289	Feed Roll 30/12/14 1.0/1.2mm V FCW	1	Ea.	9346277022491
FR3014K2832	MF74191	Feed Roll 30/12/14 2.8/3.2mm FCW	1	Ea.	9346277022507
FR30PRB	MF62012	Pressure Roll (Bearing Type)	1	Ea.	9346277022262
FR30PRG	MF74775	Pressure Roll Plain (Geared Type)	1	Ea.	9346277022521
FR30PRGK	MF74782	Pressure Roll Knurled (Geared Type)	1	Ea.	9346277022538
Wire Feed Rolls-35mm Geared Type-35od X 12w x 10id					
FR3510V0912	361210-0912V	Feed Roll 35/12/10 0.9/1.2mm V	1	Ea.	9346277022545
FR3510V1012	361210-1012V	Feed Roll 35/12/10 1.0/1.2mm V	1	Ea.	9346277022552
FR3510K0912	361210-0912F	Feed Roll 35/12/10 0.9/1.2mm FCW	1	Ea.	9346277022569
FR3510K1212	361210-1212F	Feed Roll 35/12/10 1.2/1.2mm FCW	1	Ea.	9346277022576
FR3510U1012	361210-1012U	Feed Roll 35/12/10 1.0/1.2mm U	1	Ea.	9346277022583
Wire Feed Rolls-37mm Geared Type-37od X 12w x 19id					
FR3719V0608	MF77000	Feed Roll 37/12/19 0.6/0.8mm V	1	Ea.	9346277022590
FR3719V0810	MF77001	Feed Roll 37/12/19 0.8/1.0mm V	1	Ea.	9346277022606
FR3719V1012	MF77002	Feed Roll 37/12/19 1.0/1.2mm V	1	Ea.	9346277022613
FR3719U0810	MF77004	Feed Roll 37/12/19 0.8/1.0mm U	1	Ea.	9346277022620
FR3719U1012	MF77005	Feed Roll 37/12/19 1.0/1.2mm U	1	Ea.	9346277022637
FR3719K1216	MF77008	Feed Roll 37/12/19 1.2/1.6 FCW	1	Ea.	9346277022644
Wire Feed Rolls-30mm Band Type-30od x 10w x 22id					
FR3022V0608	COG00454	Feed Roll 30/10/22 0.6/0.8mm V	1	Ea.	9346277022651
FR3022V0810	COG00451	Feed Roll 30/10/22 0.8/1.0mm V	1	Ea.	9346277022668
FR3022V0912	COG00446	Feed Roll 30/10/22 0.9/1.2mm V	1	Ea.	9346277022675
FR3022V1012	COG00443	Feed Roll 30/10/22 1.0/1.2mm V	1	Ea.	9346277022682
FR3022U1012	COG00442	Feed Roll 30/10/22 1.0/1.2mm U	1	Ea.	9346277022699
FR3022U0912	COG00445	Feed Roll 30/10/22 0.9/1.2mm U	1	Ea.	9346277022705

Part No.	Reference	Description	MOQ	UOM	Barcode
FR3022K0912	COG00444	Feed Roll 30/10/22 0.9/1.2mm FCW	1	Ea.	9346277022712
FR3022K1212		Feed Roll 30/10/22 1.2/1.2mm FCW	1	Ea.	9346277003513
FR3022K1216		Feed Roll 30/10/22 1.2/1.6mm FCW	1	Ea.	9346277003520
Wire Feed Rolls-35mm Band Type-35od x 8w x 25id					
FR3525V0608	XSG073024	Feed Roll 35/8/25 0.6/0.8mm V	1	Ea.	9346277022729
FR3525V0810	XSG073011	Feed Roll 35/8/25 0.8/1.0mm V	1	Ea.	9346277022736
FR3525V1012	XSG064002	Feed Roll 35/8/25 1.0/1.2mm V	1	Ea.	9346277022743
FR3525V1216	XSG073005	Feed Roll 35/8/25 1.2/1.6mm V	1	Ea.	9346277022750
Wire Feed Rolls-40mm Band Type-40od x 10w x 32id					
FR4032V0608	COG00352	Feed Roll 40/10/32 0.6/0.8mm V	1	Ea.	9346277022767
FR4032V0810	COG00349	Feed Roll 40/10/32 0.8/1.0mm V	1	Ea.	9346277022774
FR4032V0912	COG00345	Feed Roll 40/10/32 0.9/1.2mm V	1	Ea.	9346277022781
FR4032V1416	COG00334	Feed Roll 40/10/32 1.4/1.6mm V	1	Ea.	9346277022798
FR4032U1012	COG00344	Feed Roll 40/10/32 1.0/1.2mm U	1	Ea.	9346277022804
FR4032K0912	COG00347	Feed Roll 40/10/32 0.9/1.2mm FCW	1	Ea.	9346277022811
FR4032K0810	COG00348	Feed Roll 40/10/32 0.8/1.0mm FCW	1	Ea.	9346277022828
FR4032K1416	COG00333	Feed Roll 40/10/32 1.4/1.6mm FCW	1	Ea.	9346277022835
Wire Feed Rolls-40mm Band Type-40od x 10w x 22id					
FR4022V0608		Feed Roll 40/10/22 0.6/0.8 V	1	Ea.	9346277022842
FR4022V0912		Feed Roll 40/10/22 0.9/1.2mm V	1	Ea.	9346277022859
FR4022U1012		Feed Roll 40/10/22 1.0/1.2mm AL	1	Ea.	9346277022866
FR4022K0912		Feed Roll 40/10/22 0.9/1.2mm FCW	1	Ea.	9346277022873

Part No.	Reference	Description	MOQ	UOM	Barcode
Wire Feed Rolls-Kemppi® & BOC® 2 GROOVE Type-36od x 21.2w x 9.5id					
FRK3133810	3133810	Feed Roll 0.6/0.8mm V	1	Ea.	9346277022880
FRK3133210/912	3133210/912	Feed Roll 0.9/1.2mm V	1	Ea.	9346277022897
FRK3133210	3133210	Feed Roll 1.0/1.2mm V	1	Ea.	9346277022903
FRK3133960	3133960	Feed Roll 1.0/1.2mm U	1	Ea.	9346277022910
FRK3133940	3133940	Feed Roll 0.9-1.0/1.2mm Knurled	1	Ea.	9346277022927
FRK3133940/1216	3133940/1216	Feed Roll 1.2/1.6mm Knurled	1	Ea.	9346277022934
K4265240/AM	4265240	Gear Wheel Small D28	1	Ea.	9346277043601
K4265250/AM	4265250	Gear Wheel Large D40	1	Ea.	9346277043618
K4287860/AM	4287860	Gear Wheel Steel Small D28	1	Ea.	9346277003568
Wire Feed Rolls-Kemppi® 1 GROOVE Type-35.8od x 15w x 10id					
FRKW000675	KW000675/09	Feed Roll 0.9mm V-Lower	1	Ea.	9346277022941
FRKW000676	KW000676/09	Feed Roll 0.9mm V-Upper	1	Ea.	9346277022958
FRKW000960	KW000960	Feed Roll 1.2mm V-Lower	1	Ea.	9346277022965
FRKW000961	KW000961	Feed Roll 1.2mm V-Upper	1	Ea.	9346277022972
FRKW001059	KW001059	Feed Roll 1.2mm FCW-Lower	1	Ea.	9346277022989
FRKW001060	KW001060	Feed Roll 1.2mm FCW-Upper	1	Ea.	9346277022996
FRKW001061	KW001061	Feed Roll 1.6mm FCW-Lower	1	Ea.	9346277023009
FRKW001062	KW001062	Feed Roll 1.6mm FCW-Upper	1	Ea.	9346277023016
FRKW001067	KW001067	Feed Roll 1.0mm U-Lower	1	Ea.	9346277023023
FRKW001068	KW001068	Feed Roll 1.0mm U-Upper	1	Ea.	9346277023030
FRKW001069	KW001069	Feed Roll 1.2mm U-Lower	1	Ea.	9346277023047
FRKW001070	KW001070	Feed Roll 1.2mm U-Upper	1	Ea.	9346277023054
Wire Feed Rolls-Kemppi® MinarcMig® Type-20od x 15w x 8id					
FRKW000749	W000749	Feed Roll 0.6/0.8mm V	1	Ea.	9346277043625
FRKW000750		Feed Roll 0.9/1.0mm U	1	Ea.	9346277043632
FRKW001693	W001693	Feed Roll 0.8/1.0mm FCW	1	Ea.	9346277043649
Wire Feed Rolls-Fronius® Type-34.5od x 20.5w x 10id					
FRF4200013275	42.0001.3275	Feed Roll 0.9mm V	1	Ea.	9346277023061
FRF4200011361	42.0001.1361	Feed Roll 1.2mm V	1	Ea.	9346277023078
FRF4200011362	42.0001.1362	Feed Roll 1.6mm V	1	Ea.	9346277023085
FRF4200011613	42.0001.1613	Feed Roll 1.0mm U	1	Ea.	9346277023092
FRF4200010385	42.0001.0385	Feed Roll 1.2mm U	1	Ea.	9346277023108
FRF4200010404	42.0001.0404	Feed Roll 1.2mm FCW	1	Ea.	9346277023115
FRF4200010352	42.0001.0352	Feed Roll 1.6mm FCW	1	Ea.	9346277023122
FRF4200011732	42.0001.1732	Upper Roll	1	Ea.	9346277023139
Wire Feed Rolls-CIG® 3.2/Miller® Type-42.5od x 14.5w x 22id					
FRM189285	189285	Feed Roll 0.9/1.2mm V	1	Ea.	9346277023146
FRM053701	53701	Feed Roll 1.0/1.2mm U	1	Ea.	9346277023153
FRM132957	132957	Feed Roll 1.2/1.6mm FCW	1	Ea.	9346277023160
Wire Feed Rolls- CIG / Thermal Arc® Type-40.7od x 14.2w x 25.5id					

Part No.	Reference	Description	MOQ	UOM	Barcode
FR4025V0810	<i>New</i>	Feed Roll 40.7/14.2/25.5 0.8/1.0mm V	1	Ea.	9346277029834
FR4025V1212	<i>New</i>	Feed Roll 40.7/14.2/25.5 1.2/1.2mm V	1	Ea.	9346277029841
FR4025V1416	<i>New</i>	Feed Roll 40.7/14.2/25.5 1.4/1.6mm V	1	Ea.	9346277029858
FR4025K1212	<i>New</i>	Feed Roll 40.7/14.2/25.5 1.2-1.2mm FCW	1	Ea.	9346277029827
Wire Feed Rolls-CIG® Transmatic 1 / Panasonic® Type-40od x 20w x 10id					
FRC703911	C703911	Feed Roll 0.9/1.2mm V	1	Ea.	9346277023177
FRC703905	C703905	Feed Roll 1.0/1.2mm U	1	Ea.	9346277023184
FRC704202	C704202	Feed Roll 1.2/1.6mm FCW	1	Ea.	9346277023191
FRC7976845	C7976845	Upper/Pressure Roll T1	1	Ea.	9346277023207

Part No.	Reference	Description	MOQ	UOM	Barcode
Wire Feed Rolls-WIA® W17 Type					
FRW222/09	W2-22/09	Drive Roll 0.9mm V	1	Ea.	9346277023214
FRW222/12	W2-22/12	Drive Roll 1.2mm V	1	Ea.	9346277023221
FRW248/12	W2-48	Drive Roll 1.2mm U	1	Ea.	9346277043656
FRW251/12K		Drive Roll 1.2mm K	1	Ea.	9346277046879
FRW224/1620K		Drive Roll 1.6-2.0mm K	1	Ea.	9346277046886
FRW220	W2-20	Upper/Pressure Roll W17	1	Ea.	9346277023238
Wire Feed Rolls-WIA® W61/61/64 Type-37od x 18w x 10id					
FR3718V0608	WF026/0810V	Feed Roll 0.6/0.8mm V	1	Ea.	9346277023245
FR3718V0810	WF027/1012V	Feed Roll 0.8/1.0mm V	1	Ea.	9346277023252
FR3718V0919	WF028/1216V	Feed Roll 0.9/1.2mm V	1	Ea.	9346277023269
FR3718V1216	WF031/1212F	Feed Roll 1.2/1.6mm V	1	Ea.	9346277023276
FR3718U1012		Feed Roll 1.0/1.2mm AL	1	Ea.	9346277023290
FR3718V0912		Feed Roll 0.9/1.2mm FCW	1	Ea.	9346277023276
Wire Feed Rolls-OTC® C231 Type-35od x 8w x 11id					
FR3511V0608	NTU1376H15	Feed Roll 0.6/0.8mm V	1	Ea.	9346277023306
FR3511V0810	NTU1376H02	Feed Roll 0.8/1.0mm V	1	Ea.	9346277023313
FR3511V0912	NTU1376H08	Feed Roll 0.9/1.2mm V	1	Ea.	9346277023320
FR3511V1216	NTU1369N01	Feed Roll 1.2/1.6mm V	1	Ea.	9346277023337
FR3511U0912	NTUADRIVE	Feed Roll 0.9/1.2mm U	1	Ea.	9346277023351
FR3511K1216	NTUFCDRIVE	Feed Roll 1.2/1.6mm FCW	1	Ea.	9346277023344
Wire Feed Rolls-Lincoln® Type-36od x 15w x 11id					
FR3611V0608	120SNC10608V	Feed Roll 0.6/0.8mm V	1	Ea.	9346277023368
FR3611V0912	120SNC10912V	Feed Roll 0.9/1.2mm V	1	Ea.	9346277023375
FR3611V1216	120SNC11216V	Feed Roll 1.2/1.6mm V	1	Ea.	9346277023382
FR3611U0912	120SNC10912U	Feed Roll 0.9/1.2mm U	1	Ea.	9346277023405
FR3611U1012	120SNC11012U	Feed Roll 1.0/1.2mm U	1	Ea.	9346277023429
FR3611K0912	120SNC0912F	Feed Roll 0.9/1.2mm FCW	1	Ea.	9346277023399
FR3611K1216	120SNC11216F	Feed Roll 1.2/1.6mm FCW	1	Ea.	9346277023412
Wire Feed Rolls-Lincoln® Type-44.5od x 12.8w x 28id					
FR4428V0608	KP1696-030S KP1505-030S	Feed Roll 0.6/0.8mm V	1	Ea.	9346277043663
FR4428V0910	KP1696-035S KP1505-035S	Feed Roll 0.9/1.0mm V	1	Ea.	9346277043670
FR4428V1216	KP1696-045S KP1505-045S	Feed Roll 1.2/1.6mm V	1	Ea.	9346277043687
FR4428U0910	KP1695-035A KP1505-035A	Feed Roll 0.9/1.0mm U	1	Ea.	9346277043694
FR4428U1216	KP1695-1/16 KP1505-1/16	Feed Roll 1.2/1.6mm U	1	Ea.	9346277043700
FR4428K0809	KP1697-035C KP1505-035C	Feed Roll 0.8/0.9mm FCW	1	Ea.	9346277043717
FR4428K1216	KP1697-116C KP1505-116C	Feed Roll 1.2/1.6mm FCW	1	Ea.	9346277043724
FR4428K2024	KP1697-564C KP1505-564C	Feed Roll 2.0/2.4mm FCW	1	Ea.	9346277043731
Machine Side Connectors & Covers-Euro Type					
PMB7001		Euro connector-compact	1	Ea.	9346277043748
PHB7001		Euro connector-Hybrid	1	Ea.	9346277043755

Part No.	Reference	Description	MOQ	UOM	Barcode
PB7001		Euro connector-Standard	1	Ea.	9346277043762
PB7001H		Euro connector-Hexagonal	1	Ea.	9346277043779
PB7002		Euro Cover-Standard	1	Ea.	9346277043786
PB7002S		Euro Cover-Short	1	Ea.	9346277043793
PB7002H		Euro Cover-Short Hexagonal	1	Ea.	9346277043809
WSP2050-150		Wire Outlet Guide 150mm	1	Ea.	9346277002950
WSP2050-97		Wire Outlet Guide 97mm	1	Ea.	9346277002967

Part No.	Reference	Description	MOQ	UOM	Barcode
Hub Assemblies & Covers					
EPHUB06		Hub Assy. 1/5kg	1	Ea.	9346277043816
EPHUB05		Hub Assy. 5/15/20kg	1	Ea.	9346277043823
EPHUB02		Hub Assy. 15/20kg-Single Post	1	Ea.	9346277043830
COG00669		Hub Assy. 15kg-Adjustable	1	Ea.	9346277043847
MS.SPCOV		Spool Cover c/w Hub	1	Ea.	9346277043854
MS.SPCOV C		Spool Cover Clear LH or RH	1	Ea.	9346277002974
Wire Drive Systems					
MS.MZKVII		2R Light Duty (Plastic) Drive assy+Rear Motor	1	Ea.	9346277043861
MS.MDV24V		2R 30mm Light Duty Drive system+Rear Motor	1	Ea.	9346277043878
MS.M76ZY01R		2R 30mm Non Geared Drive system+24V RH Motor	1	Ea.	9346277043885
MS.M76ZY01AL		2R 30mm Geared Drive system+24V LH Motor	1	Ea.	9346277043892
MS.M76ZY01AR		2R 30mm Geared Drive system+24V RH Motor	1	Ea.	9346277043908
MS.M76ZY02AL		4R 30mm Geared Drive system+24V LH Motor	1	Ea.	9346277043915
MS.M76ZY02AR		4R 30mm Geared Drive system+24V RH Motor	1	Ea.	9346277043922
MS.M120SC-C1		4 Roll Lincoln® P/Mig Type Drive System+24V Motor	1	Ea.	9346277043939
MS.MEP77SSJ26R		4R 35mm Drive System+24V Motor	1	Ea.	9346277043946
MS.MEP63SSJ21		4R 37mm Drive System+24V Motor	1	Ea.	9346277043953
MS.M76ZY06		4R 30mm Compact Drive System +24V Motor	1	Ea.	9346277043960
MS.M76ZY06-01		4R 30mm Compact Drive System No Motor	1	Ea.	9346277000536
MS.M76ZY06-02		4R 30mm Compact Drive Bracket Only	1	Ea.	9346277000543
MS.M76ZY06-03		4R 30mm Compact Upper Arm	1	Ea.	9346277000550
MS.M76ZY06-04		M76ZY06 Roller Gear	1	Ea.	9346277000567
MS.M76ZY06-05		M76ZY06 Drive Gear	1	Ea.	9346277000574
MS.M76ZY06-06		M76ZY06 Drive Motor 24V	1	Ea.	9346277000475
MS.M76ZY06-07		M76ZY06 Drive Axle	1	Ea.	9346277000482
MS.M77SSJ05R		4R 40mm Drive System+24v Motor	1	Ea.	9346277043977
MS.MEP05		4R 40mm Drive System-Without Motor	1	Ea.	9346277043984
MF62000		2R Non Geared Wire Feed Assy.-Without Motor	1	Ea.	9346277043991
MF62409		2R Geared Wire Feed Assy.-Without Motor	1	Ea.	9346277044004
MF69200		4R Low Profile Geared Wire Feed Assy.-Without Motor	1	Ea.	9346277044011
MF62501		4R Geared Wire Feed Assy.-Without Motor	1	Ea.	9346277044028
MF66995		Compact 4R Drive System-Left-Without Motor	1	Ea.	9346277044035
MF66999		Compact 4R Drive System-Right-Without Motor	1	Ea.	9346277044042
COG04414		CWF110 30mm 2R /30mm Drive System+24v Motor	1	Ea.	9346277044059
COG04413		CWF411 4R / 30mm Drive Assy-Without Motor	1	Ea.	9346277044066
COG04412		CWF511 4R/40mm Drive Assy-Without Motor	1	Ea.	9346277044073
Wire Drive Assy. Spares- Suit MF62000/62409/62102/69200/62501/66999 Systems					
MF62011		Axle Pressure Roll	1	Ea.	9346277044080
MF62013		Spacer	1	Ea.	9346277044097
MF62014		Pressure Arm	1	Ea.	9346277044103

Part No.	Reference	Description	MOQ	UOM	Barcode
MF62015		Nut Pressure Roll	1	Ea.	9346277044110
MF62032		Inlet Guide 0.6-1.6mm Wire	1	Ea.	9346277044127
MF62033		Screw M6 x 11	1	Ea.	9346277044134
MF62034		Locating Pin Pressure Device	1	Ea.	9346277044141
MF62035		Circlip	1	Ea.	9346277044158
MF62036		Locating Pin Pressure Device	1	Ea.	9346277044165
MF62036		Locating Pin Pressure Device	1	Ea.	9346277044165
MF62037		Retaining Screw Feed Roll	1	Ea.	9346277044189
MF62045		Gear Adaptor Feed Roll	1	Ea.	9346277044196
MF62046		Locating Screw Feed Roll	1	Ea.	9346277044202
MF62047		Inlet Guide 1.6-3.2mm Wire	1	Ea.	9346277044219
MF62048		Spacer Tube Pressure Arm Auto Lift	1	Ea.	9346277044226
MF62049		Spring Pressure Arm auto lift	1	Ea.	9346277044233
MF62050		Pressure Device With scale	1	Ea.	9346277044240
MF62052		Pressure Device	1	Ea.	9346277044257
MF62083		Locating Pin Pressure Arm	1	Ea.	9346277044264
MF62089		Insulating Mounting Kit 2.0mm	1	Ea.	9346277044271
MF62099		4R Feed Plate	1	Ea.	9346277044288
MF74764		Intermediate Guide 0.6-1.6mm	1	Ea.	9346277044295
MF74765		Intermediate Guide 1.6-3.2mm	1	Ea.	9346277044301
MF74768		Axle shaft gear Adaptor Feed Roll	1	Ea.	9346277044318
MF74770		Washer	1	Ea.	9346277044325
MF74773		Axle Pressure Roll	1	Ea.	9346277044332
MF74774		Circlip Pressure Roll axle	1	Ea.	9346277044349
MF74783		Gear Adaptor Feed Pressure Roll	1	Ea.	9346277044356
MF74789		Main Gear Drive	1	Ea.	9346277044363
MF74306		Main Gear Drive 4030 Offset	1	Ea.	9346277000581
Wire Drive Assy. Spares-Suit CWF411/CWF511/CWF110					
COG00066		Shaft 6x35mm	1	Ea.	9346277044370
COG00069		Shaft 13x35x8mm	1	Ea.	9346277044387
COG00073		Shaft 10 x 27mm	1	Ea.	9346277044394
COG00196		Fixing Cap	1	Ea.	9346277044400
COG00202		Fixing Cap 40mm Rollers	1	Ea.	9346277044417
COG00210		Fixing Cap 30mm Rollers	1	Ea.	9346277044424
COG00269		Feed Plate CWF411	1	Ea.	9346277044431
COG00465		Intermediate Guide 5x3x35mm	1	Ea.	9346277044448
COG00466		Intermediate Guide 5x2x35mm	1	Ea.	9346277044455
COG00531		Central Gear Wheel	1	Ea.	9346277044462
COG01281		Inlet Guide	1	Ea.	9346277044479
COG01712		Geared Wheel Upper	1	Ea.	9346277044486
COG01813		Inlet Guide	1	Ea.	9346277044493

Part No.	Reference	Description	MOQ	UOM	Barcode
COG02292		Gear Wheel Lower 30mm Rollers	1	Ea.	9346277044509
COG02308		Gear Wheel Upper	1	Ea.	9346277044516
COG1984		Geared Wheel Lower 40mm Rollers	1	Ea.	9346277044523
Wire Feed Motors					
MS.M76ZY01ML		Drive Motor 24V LH Motor/RH Gear Box	1	Ea.	9346277044530
MS.M76ZY01MR		Drive Motor 24V RH Motor/LH Gear Box	1	Ea.	9346277044547
MS.M76ZY01ML42		Drive Motor 42V LH Motor/RH Gear Box	1	Ea.	9346277044554
MS.M76ZY01MR42		Drive Motor 42V RH Motor/LH Gear Box	1	Ea.	9346277044561
MS.M76ZY01ML24T		Drive Motor 24v LH Motor + Taco	1	Ea.	9346277044578
MS.M76ZY01MR24T		Drive Motor 24v RH Motor + Taco	1	Ea.	9346277044585
MS.EP63024050-5350		Drive Motor 24v 63mm Rear Mount	1	Ea.	9346277044592
MF80017		Drive Motor KSV4030-215 12v	1	Ea.	9346277044608
MF80024		Drive Motor KSV4030-182 24v	1	Ea.	9346277044615
MF80024K		Drive Motor-KSV4030-186 24v	1	Ea.	9346277044622
MF80024L		Drive Motor KSV4030-182 24V LH	1	Ea.	9346277044639
MF80025		Drive Motor KSV4030-186 42v	1	Ea.	9346277044646
MF80030		Drive Motor KSV5035-551 24V 200rpm	1	Ea.	9346277044653
MF80060		Drive Motor 24v 200rpm	1	Ea.	9346277044660
MF80134		Drive Motor 24V c/w Taco	1	Ea.	9346277044677
COG00955		Drive Motor ELVI 42V 100707	1	Ea.	9346277044684
COG00962		Drive Motor OSLV 9902030	1	Ea.	9346277044691
COG00967		Drive Motor OSLV 9901005	1	Ea.	9346277044707
MS.M76ZY02B		Motor Brush Suit M76ZY01A Motors	1	Ea.	9346277044714
MS.M76ZY02A		Drive Gear Suit 76ZY01 Motors	1	Ea.	9346277044721
MF18014		Carbon Brush Kit KSV4030	1	Ea.	9346277044738
MF18017		Carbon Brush Kit 4001968-51	1	Ea.	9346277044745
Fan Motors & Blades					
MS.FAN003		Fan Motor Round 110v- C/W Bracket	1	Ea.	9346277044752
MS.FAN004		Fan Motor Round 240V-C/W Bracket	1	Ea.	9346277044769
MS.FAN005		Fan Motor Round 415V-C/W Bracket	1	Ea.	9346277044776
MS.FAN010		Fan Motor 12V DC-120x120x38	1	Ea.	9346277044783
MS.FAN011		Fan Motor 24V DC-120x120x38	1	Ea.	9346277044790
MS.FAN012		Fan Motor 24V DC-120x120x25	1	Ea.	9346277044806
MS.FAN013		Fan Motor 240V AC-120X120X38	1	Ea.	9346277044813
MS.FAN014		Fan Motor 24V DC-60x60x25	1	Ea.	9346277044820
MS.FAN015		Fan Motor 24V DC-90x90x25	1	Ea.	9346277044837
MS.FAN016		Fan Motor Round 300mm 240V AC STD Flow	1	Ea.	9346277044844
MS.FAN017		Fan Motor Round 300mm 240V AC High Flow	1	Ea.	9346277044851
MS.FANKP808		Fan Motor 415V Suit WIA/TM300	1	Ea.	9346277044868
MS.FANKP807		Fan Motor 240V Suit WIA CDT	1	Ea.	9346277044875
MS.FANKP809		Fan Blade Metal 250mm	1	Ea.	9346277044882

Part No.	Reference	Description	MOQ	UOM	Barcode
MS.FANKP810		Fan Blade Metal 200mm	1	Ea.	9346277044899
MS.FANAC5E		Fan Motor Oval 240V AC	1	Ea.	9346277044905
MS.FAN91247	9-1247	Fan Motor Suit 5XR/LPA55 24V DC	1	Ea.	9346277044912
MS.FAN81125		Fan Motor Suit 10XR	1	Ea.	9346277044929
C7977353		Fan Motor 240V Suit CIG T.M 400	1	Ea.	9346277044936
C7976309		Fan Motor 240V	1	Ea.	9346277044943
MS.FANB12M02	7976341	Fan Motor 240V	1	Ea.	9346277044950
C7976786	7976786	Fan Motor 120x120 240v	1	Ea.	9346277044967
C7976318		Fan Motor 415V-Suit CIG T.M 400	1	Ea.	9346277044974
C7977679		Fan Motor 415V-Suit CIG T.M 330	1	Ea.	9346277044981
C7976310		Fan Blade & Clip Suit C7976318	1	Ea.	9346277044998
C7976814		Fan Motor Suit CIG 350EC	1	Ea.	9346277045001
C7976896		Fan Motor Suit CIG 350 Pulse	1	Ea.	9346277045018
Bridge Rectifier Stacks					
MS.R150B11		Rectifier Stack 1P 150A (100x100-2 Plate-1 Stud)	1	Ea.	9346277045025
MS.R180B1		Rectifier Stack 1P 180A (100x140-2 Plate-1 Stud)	1	Ea.	9346277045032
MS.R200C1		Rectifier Stack 1P 200A (100x140-4 Plate-1 Stud)	1	Ea.	9346277045049
MS.R200D1		Rectifier Stack 1P 200A (100x300-4 Plate-3 Stud)	1	Ea.	9346277045056
MS.R250A11		Rectifier Stack 1P 250A (100x200-4 Plate-2 Stud)	1	Ea.	9346277045063
MS.R300D1		Rectifier Stack 1P 300A (100x300-4 Plate-3 Stud)	1	Ea.	9346277045070
MS.R300D11		Rectifier Stack 1P 300A (100x200-2 Plate-2 Stud)	1	Ea.	9346277045087
MS.R250E1		Rectifier Stack 3P 250A (100x300-2 Plate-3 Stud)	1	Ea.	9346277045094
MS.R250E11		Rectifier Stack 3P 250A (100x140-6 Plate-1 Stud)	1	Ea.	9346277045100
MS.R400C11		Rectifier Stack 3P 400A (100x200-6 Plate-2 Stud)	1	Ea.	9346277045117
MS.R500A1		Rectifier Stack 3P 500A (100x300-4 Plate-3 Stud)	1	Ea.	9346277045124
MS.R500D11		Rectifier Stack 3P 500A (100x300-6 Plate-3 Stud)	1	Ea.	9346277045131
MS.RPMS32425		Rectifier Stack 1 Phase	1	Ea.	9346277045148
MS.RPMS174		Rectifier Stack 1 Phase 170amp	1	Ea.	9346277045155
MS.RPMS230		Rectifier Stack 1 Phase 230amp	1	Ea.	9346277045162
MS.RPTS362120		Rectifier Stack 3 Phase	1	Ea.	9346277045179
MS.RPTS290		Rectifier Stack 3 Phase 290amp	1	Ea.	9346277045186
MS.RPTS400		Rectifier Stack 3 Phase 400amp	1	Ea.	9346277045193
MS.RPTS450		Rectifier Stack 3 Phase 450amp	1	Ea.	9346277045209
MS.RPTS500		Rectifier Stack 3 Phase 500amp	1	Ea.	9346277045216
MS.RPMS30P		Rectifier Stack-Plasma 30amp	1	Ea.	9346277045223
MS.RPMS60P		Rectifier Stack-Plasma 60amp	1	Ea.	9346277045230
MS.RPTS120P		Rectifier Stack-Plasma 120amp	1	Ea.	9346277045247
MS.RPTS150P		Rectifier Stack- Plasma 150amp	1	Ea.	9346277045254
Diodes					
MS.D100AA		Output Diode 160a Anode to Stud	1	Ea.	9346277045261
MS.D100AC		Output Diode 160a Cathode to Stud	1	Ea.	9346277045278

Part No.	Reference	Description	MOQ	UOM	Barcode
MS.D200AA		Output Diode 320a Anode to Stud	1	Ea.	9346277045285
MS.D200AC		Output Diode 320a Cathode to Stud	1	Ea.	9346277045292
Solenoid Valves					
MS.S20BDC24		Solenoid Valve 24V DC 1/8-1/8 BSP	1	Ea.	9346277045308
MS.S20BAC42		Solenoid Valve 24V DC 1/8-1/8 BSP	1	Ea.	9346277045315
MS.S20BAC240		Solenoid Valve 240V AC 1/8-1/8 BSP	1	Ea.	9346277045322
MS.S20BAC24		Solenoid Valve 24V AC 1/8-1/8 BSP	1	Ea.	9346277045339
MS.S20BAC110		Solenoid Valve 110V AC 1/8-1/8 BSP	1	Ea.	9346277045346
MS.S20B2AC42		Solenoid Valve 42V AC Panel Mount	1	Ea.	9346277045353
MS.S20B2AC24		Solenoid Valve 24V AC Panel Mount	1	Ea.	9346277045360
MS.20B2AC110		Solenoid Valve 110V AC Panel Mount	1	Ea.	9346277045377
MS.20B44AC42		Solenoid Valve 42V AC 1/4-1/4 BSP	1	Ea.	9346277045384
MS.S20B44AC24		Solenoid Valve 24V AC 1/4-1/4 BSP	1	Ea.	9346277045391
MS.S20B44AC110		Solenoid Valve 110V AC 1/4-1/4 BSP	1	Ea.	9346277045407
MS.20B17AC24		Solenoid Valve 24V AC Snap Connection	1	Ea.	9346277045414
MS.20B17AC48		Solenoid Valve 24V AC Snap Connection	1	Ea.	9346277045421
MS.S178418		1/8 BSP Barb	1	Ea.	9346277045438
MS.S178414		1/4 BSP Barb	1	Ea.	9346277045445
Capacitors					
MS.CAP6310		Capacitor Elect 10000mf 63V	1	Ea.	9346277045452
MS.CAP6322		Capacitor Elect 22000mf 63V	1	Ea.	9346277045469
Contactors					
MS.C7524NO		Contactator 7.5Kw 24V N/Open	1	Ea.	9346277045476
MS.C7524NC		Contactator 7.5Kw 24V N/Closed	1	Ea.	9346277045483
MS.C7548NC		Contactator 7.5Kw 48V N/Closed	1	Ea.	9346277045490
MS.75110NO		Contactator 7.5Kw 110V N/Open	1	Ea.	9346277045506
MS.C75110NC		Contactator 7.5Kw 110V N/Closed	1	Ea.	9346277045513
MS75240NO		Contactator 7.5Kw 240V N/Closed	1	Ea.	9346277045520
MS.C1124NO		Contactator 11Kw 24V N/Open	1	Ea.	9346277045537
MS.C1124NC		Contactator 11Kw 24V N/Closed	1	Ea.	9346277045544
MS.C1148NO		Contactator 11Kw 48V N/Open	1	Ea.	9346277045551
MS.1148NC		Contactator 11Kw 48V N/Closed	1	Ea.	9346277045568
MS.C11110NO		Contactator 11Kw 110V N/Open	1	Ea.	9346277045575
MS.C11110NC		Contactator 11Kw 110V N/Closed	1	Ea.	9346277045582
MS.11240NO		Contactator 11Kw 240V N/Open	1	Ea.	9346277045599
MS.C11240NC		Contactator 11Kw 240V N/Closed	1	Ea.	9346277045605
MS.C11415NO		Contactator 11Kw 415V N/Open	1	Ea.	9346277045612
MS.C15110NO		Contactator 15Kw 110V N/Open	1	Ea.	9346277045629
MS.C1524NO		Contactator 15Kw 24V N/Open	1	Ea.	9346277045636
MS.C37110		Contactator 37Kw 110V	1	Ea.	9346277045643
MS.C3724		Contactator 37Kw 24V	1	Ea.	9346277045650

Part No.	Reference	Description	MOQ	UOM	Barcode
MS.C37240		Contactora 37Kw 240V	1	Ea.	9346277045667
MS.C37415		Contactora 37Kw 415V	1	Ea.	9346277045674
MS.CB		Contactora Block 2X NO + 2 X NC	1	Ea.	9346277045681
MS.CTON		Contactora Timer ON 1-30S	1	Ea.	9346277045698
MS.CTOFF		Contactora Timer OFF 1-30S	1	Ea.	9346277045704

Part No.	Reference	Description	MOQ	UOM	Barcode
Rotary Switches					
C26A252600E/AM	7976681	Switch 5 Pos Suit CIG T.M 300	1	Ea.	9346277045711
C26A253600E/AM	7976683	Switch 6 Pos Suit CIG T.M 500	1	Ea.	9346277045728
CA10AUZ467/AM	7977338	Switch 12 Pos Suit CIG T.M 400	1	Ea.	9346277045735
CA10AU1W09/AM	7977565	Switch 4 Pos Suit CIG T.M 400	1	Ea.	9346277045742
CA10AUT900/AM	CP27-0/20	Switch 4 Pos Suit WIA 305/325	1	Ea.	9346277045759
CA10AUT950/AM	CP27-0/21	Switch 6 Pos Suit WIA 305/325	1	Ea.	9346277045766
LAM3388-5/AM	AM3388-5	Switch 10 Pos Suit Lincoln R.M 455	1	Ea.	9346277045773
LAM3388-6/AM	AM3388-6	Switch 3 Pos Suit Lincoln R.M 455	1	Ea.	9346277045780
Printed Circuit Boards					
MS.PRE118B	7977182	Control PCB 24V Suit CIG SC3/275 7977182	1	Ea.	9346277045797
MS.PRE129		Control PCB Suit PL40/60	1	Ea.	9346277045803
MS.PRE152B		Control PCB 24V Suit CIG SC3/275	1	Ea.	9346277045810
MS.PRE182		Control PCB 24V Suit Miller T212	1	Ea.	9346277045827
MS.PRE189		Control PCB 24V Suit Miller T424	1	Ea.	9346277045834
MS.PRE191C		Control PCB 24V Suit Miller Integra	1	Ea.	9346277045841
MS.PRE253		Control PCB 24V Voltage Feedback	1	Ea.	9346277045858
MS.PRE414		Control PCB 24v With Contactor	1	Ea.	9346277045865
MS.PRE419H		Control PCB 24V Suit CIG 4R	1	Ea.	9346277045872
MS.PRE419D		Control PCB 42V Suit Lincoln Redimig	1	Ea.	9346277045889
MS.PRE491	886002010	Control PCB 24V Suit Migomag 860021010	1	Ea.	9346277045896
MS.PRE343	705946	Control PCB 24V Suit CIG 705946	1	Ea.	9346277045902
MS.PRE402	7977965	Control PCB 24V Suit CIG 7977965	1	Ea.	9346277045919
MS.PRE458	7978050	Control PCB 24V Suit CIG 7977964/7978050	1	Ea.	9346277045926
MS.PRE200B		Control PCV 24V Suit CIG T/M 190	1	Ea.	9346277045933
TF12 Spares					
WIK12-30303F		TF12 Oxygen Hose M12x1.0	1	Ea.	9346277045940
WIK12-30303C		TF12 Oxygen Hose M12x1.25	1	Ea.	9346277045957
WIK12-30307F		TF12 Fuel Hose M12x1.0	1	Ea.	9346277045964
WIK12-30307C		TF12 Fuel Hose M12x1.25	1	Ea.	9346277045971
WIK12-31852F		TF12 Gas Manifold 5/8-18 inlet/M12x1.0 Outlet	1	Ea.	9346277045988
WIK12-31852C		TF12 Gas Manifold 5/8-18 inlet/M12x1.25 Outlet	1	Ea.	9346277045995
WIK12-10050C		TF12 3 Seat Machine Torch M12x1.0	1	Ea.	9346277046008
WIK12-10050F		TF12 3 Seat Machine Torch M12x1.25	1	Ea.	9346277046015
WIK12-05020		TF12 Tip Nut	1	Ea.	9346277046022
WIK12-31848		TF12 Torch Holder Assy	1	Ea.	9346277046039
WIK12-31801		TF12 Torch Holder	1	Ea.	9346277046046
WIK12-31835		TF12 Cross Feed Pinion	1	Ea.	9346277046053
WIK12-31803		TF12 Cross Feed	1	Ea.	9346277046060
WIK12-31808		TF12 Heat Shield	1	Ea.	9346277046077
WIK12-31810		TF12 Idle Wheel Unit	1	Ea.	9346277046084

Part No.	Reference	Description	MOQ	UOM	Barcode
WIK12-30241		TF12 Washer	1	Ea.	9346277046091
WIK12-31813		TF12 Wheel	1	Ea.	9346277046107
WIK12-31819		TF12 Drive Wheel	1	Ea.	9346277046114
WIK12-510515		TF12 Screw	1	Ea.	9346277046121
WIK12-31820		TF12 Clutch Assy.	1	Ea.	9346277046138
WIK12-31825		TF12 Speed Adj Bracket	1	Ea.	9346277046145
WIK12-31828		TF12 Speed Adj Knob	1	Ea.	9346277046152
WIK12-31860		TF12 Speed Adjusting Cone	1	Ea.	9346277046169
WIK12-31868		TF12 Drive Cone	1	Ea.	9346277046176
WIK12-31859		TF12 Fwd/off/Rev Switch	1	Ea.	9346277046183
WIK12-35209		TF12 Condenser 230/240v	1	Ea.	9346277046190
WIK12-31833		TF12 Motor 220/240v	1	Ea.	9346277046206
Primary Supply Plugs					
MS.P310		240V/1p 10amp Plug	1	Ea.	9346277046213
MS.P315		240V/1p 15amp Plug	1	Ea.	9346277046220
MS.P315HD		240V/1p 15amp H/D Male Plug	1	Ea.	9346277046237
MS.P410		415V/3P 10amp Male Plug	1	Ea.	9346277001328
MS.P420		415V/3P 20amp Male Plug	1	Ea.	9346277001335
MS.P432		415V/3P 32amp Male Plug	1	Ea.	9346277001342
MS.PE410		415V/3P 10amp Female Extension Socket	1	Ea.	9346277046244
MS.PE420		415V/3P 20amp Female Extension Socket	1	Ea.	9346277046251
MS.PE432		415V/3P 32amp Female Extension Socket	1	Ea.	9346277046268