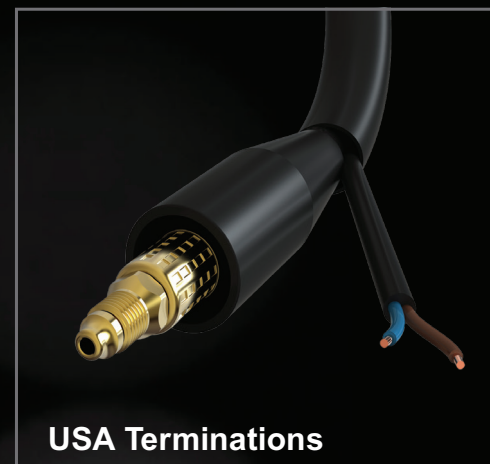


**PARKER**<sup>®</sup>  
TORCHOLOGY



**INNOVATION, TECHNOLOGY, PERFORMANCE**

**MIG/TIG/PLASMA**

Welding & Cutting Torch Technology

**ICON SERIES**

WLD ICON TIG TORCH RANGE



## A FRESH APPROACH

At Parker Torchology our focus is to be renowned amongst clients for consistently delivering a high quality product and a results driven service.

We aim to achieve this by building a world class product range that can adapt to local needs and by managing an unrivalled network of localized distribution.

Technical excellence in Torch Technology will be matched by a total commitment to individual customer service and a willingness to forge new business partnerships.

Parker Torchology will bring an in-depth knowledge, experience and a strategic vision to place us and our customers at the leading edge of our industry.

**AT PARKER TORCHOLOGY**

**WE TALK TORCHES**

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### **WLD ICON Specification Information**

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### **Torch Range**

<b>ICON WP 9</b>	12
<b>ICON WP 17</b>	13
<b>ICON WP 26</b>	14
<b>ICON WP 24W</b>	15
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### **Wear Parts**

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**Features Focus**

**ICON Air-Cooled**



**Spares and wears**

Interchangeability guaranteed



**Feel good**

Knurled handles and snap on boots



**Head and shoulders**

Options include - Standard  
Valve  
Flexible  
Multi-just™





# WLD ICON Tig Torch Range

USA Terminations

Features Focus

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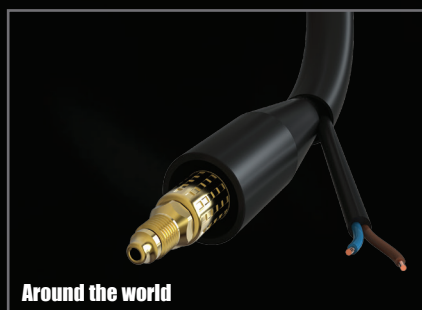
## ICON Water-Cooled

### Features Focus



**"Plug and play"**

Bulbous or flat switches



**Around the world**

Specific ranges configured for European, British and American markets



**Cable sets**

Cable options include - PVC  
Rubber  
Two-piece





Technical Data	WP 9	WP 17	WP 26	WP 24W	WP 20
Cooling Method	Air-Cooled	Air-Cooled	Air-Cooled	Water-Cooled	Water-Cooled
Rating: DC	110A	135A	180A	180A	225A
AC	80A	95A	125A	125A	160A
Duty Cycle:	35%	35%	35%	60%	60%
Electrode Size:	1.0-2.4	1.0-3.2	1.0-4.0	0.5-2.4	1.0-3.2
Minimum Water Flow	-	-	-	0.9 l/min	1.0 l/min
Minimum Water Inlet Pressure	-	-	-	2.0Bar	2.0Bar
Minimum Cooling Requirements	-	-	-	600W	700W
Maximum Water Inlet Pressure	-	-	-	5.0Bar	5.0Bar
Maximum Water Inlet Temperature	-	-	-	50°C	50°C

# WLD ICON Tig Torch Range

USA Terminations

Ratings: 110Amp to 410Amp



## SPECIAL ACCESS SERIES

Infinite positioning

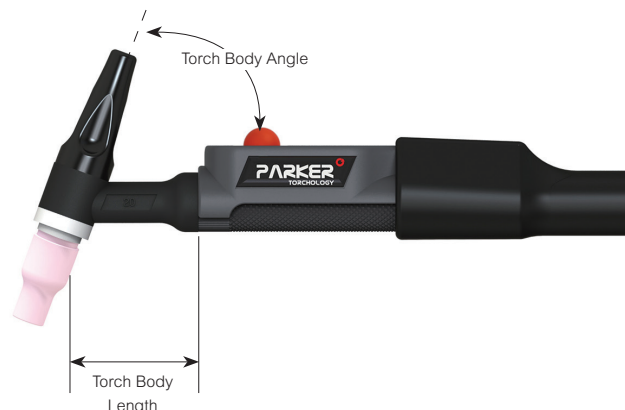
Limited access

Technical Data	WP 18	WP 18SC	WP 125 Multijust™	WP 250 Multijust™	WP 225 Flex
Cooling Method	Water-Cooled	Water-Cooled	Air-Cooled	Water-Cooled	Water-Cooled
Rating: DC	380A	410A	135A	250A	225A
AC	270A	290A	95A	175A	160A
Duty Cycle:	60%	60%	35%	60%	60%
Electrode Size:	1.0-4.0	1.0-4.8	1.0-3.2	1.0-4.0	1.0-3.2
Minimum Water Flow	1.0 l/min	1.0 l/min	-	1.0 l/min	1.0 l/min
Minimum Water Inlet Pressure	2.0Bar	2.0Bar	-	2.0Bar	2.0Bar
Minimum Cooling Requirements	900W	1000W	-	800W	600W
Maximum Water Inlet Pressure	5.0Bar	5.0Bar	-	5.0Bar	5.0Bar
Maximum Water Inlet Temperature	50°C	50°C	-	50°C	50°C

WLD ICON Tig Torch Heads are 100% Weldcraft OEM interchangeable.

High temperature resistant silicon rubber provides a lightweight and durable outer cover which combined with all copper components ensures cooler running temperatures and maximum current capacity.

Accessibility issues are made easier from a choice of 225F and Multijust™ models that allow for varied front end set-ups and multiple head angle configurations.



### Air-Cooled Series

#### ICON WP 9 Series Torch Body Options

0.040" - 3/32"/1.0mm-2.4mm electrodes.

Rating: 110A DC, 80A AC, @ 35%

<b>PWP9</b>  Angle=70° Length=44	<b>PWP9FX</b>  Angle=70° Length=44	<b>PWP9FXL</b>  Angle=90° Length=90
<b>PWP9V</b>  Angle=70° Length=44	<b>PWP9P</b>  Angle=180° Length=41	<b>PWP9VFX</b>  Angle=70° Length=71

#### ICON WP 17 Series Torch Body Options

0.040" - 1/8"/1.0mm-3.2mm electrodes.

Rating: 135A DC, 95A AC, @ 35%

<b>PWP17</b>  Angle=70° Length=63	<b>PWP17FX</b>  Angle=70° Length=63	<b>PWP17FXL</b>  Angle=70° Length=86
<b>PWP17V</b>  Angle=70° Length=62	<b>PWP17VFX</b>  Angle=70° Length=88	

#### ICON WP 26 Series Torch Body Options

0.040" - 5/32"/1.0mm-4.0mm electrodes.

Rating: 180A DC, 125A AC, @ 35%

<b>PWP26</b>  Angle=70° Length=77	<b>PWP26FX</b>  Angle=70° Length=77	<b>PWP26V</b>  Angle=70° Length=81	<b>PWP26VFX</b>  Angle=70° Length=81
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# WLD ICON Tig Torch Range

## Torch Body Options

### Water-Cooled Series

#### ICON WP 24W Series Torch Body Options

0.020" - 3/32"/0.5mm-2.4mm electrodes.

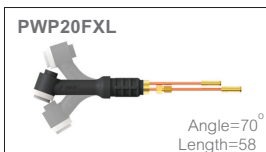
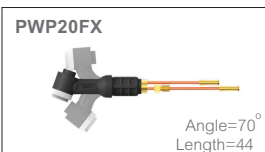
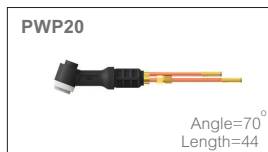
Rating: 180A DC, 125A AC, @ 60%



#### ICON WP 20 Series Torch Body Options

0.040" - 1/8"/1.0mm-3.2mm electrodes.

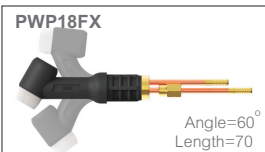
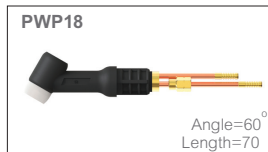
Rating: 225A DC, 160A AC, @ 60%



#### ICON WP 18 Series Torch Body Options

0.040" - 5/32"/1.0mm-4.0mm electrodes.

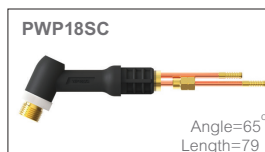
Rating: 380A DC, 270A AC, @ 60%



#### ICON WP 18SC Series Torch Body Options

0.040" - 3/16"/1.0mm-4.8mm electrodes.

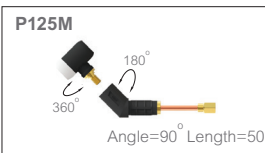
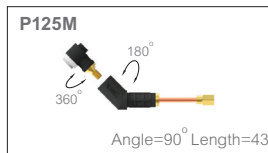
Rating: 410A DC, 290A AC, @ 60%



### Special Access Series

#### ICON WP 125 Multijust™ Series Torch Body Options

0.040" - 1/8"/1.0mm-3.2mm electrodes.



##### P125M PM9-90

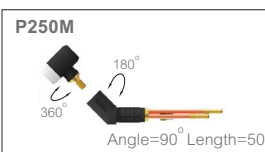
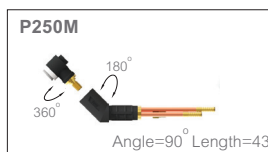
Rating: 95A DC, 65A AC @ 35%

##### P125M PM17-90

Rating: 135A DC, 95A AC @ 35%

#### ICON WP 250 Multijust™ Series Torch Body Options

0.040" - 5/32"/1.0mm-4.0mm electrodes.



##### P250M PM9-90

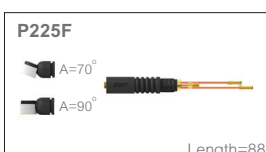
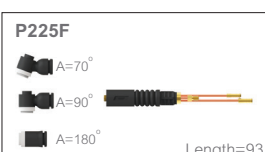
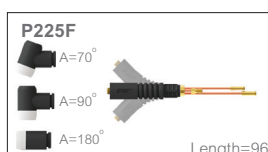
Rating: 225A DC, 160A AC @ 60%

##### P250M PM17-90

Rating: 250A DC, 175A AC @ 60%

#### ICON WP 225 Flex Series Torch Body Options

0.040" - 1/8"/1.0mm-3.2mm electrodes.



##### P225F ( P18 series heads )

Rating: 225A DC, 160A AC, @ 60%

##### P225F ( P20 series heads )

Rating: 200A DC, 140A AC, @ 60%

##### P225F ( P24 series heads )

Rating: 160A DC, 115A AC, @ 60%

WP 125, WP 250 Multijust™ torch bodies are recommended in applications where repeated adjustments of the head position are an everyday occurrence.

Available in Air-Cooled and Water-Cooled, the heads are designed to rotate through 180° in the handle and through 360° from the two-piece torch body. Two head sizes allow the full range of Weldcraft compatible spare parts across both models.

#### Key Features:

- Multiple angles from one torch body style.
- Small and large head sizes with WP 9 and WP 18 series wear parts range interchangeability.
- Standard collet and collet body, stubby gas lens, standard gas lens and large gas lens wear parts configurations.

The WP 225 flex neck system has been designed to provide easy access to difficult to reach areas with one torch package and multiple head sizes and angles.

#### Key Features:

- Multiple head style and angle interchangeability across one torch package
- Standard collet and collet body, stubby gas lens, standard gas lens, large gas lens wear parts configurations



### WLD ICON handle systems

Two handle sizes are utilized across the range.

Torch packages can be ordered with or without switches and cable covers.

Switches are offered with bulbous or flat button and held in place with a snap on handle boot.



Momentary Switches		
Part Number	Description	
1 P950*	Microswitch Bulbous	
2 P950-40	Switches and Leads X 4mt	



Handles		
Part Number	Description	
1 P105Z55	Handle Small	
2 P10N15	Handle Large	



Snap on Boot		
Part Number	Description	
1 PRDZ0591	Snap on Boot Small	
2 PRDZ0590	Snap on Boot Large	

\* Note: Standard torch package build

# WLD ICON Tig Torch Range

## Cable Assemblies

There are three styles of cable options available within the range.

Each style is offered with either PVC or Rubber cable, with or without a neoprene outer cover.

## Air-Cooled Cable Styles

### Mono



**PVC Build**



**Rubber Build**



**PVC/Rubber  
SSW Build (c/w Sheath and Switch)**

### 2 Piece/ Lug



**PVC Build**



**Rubber Build**



**PVC/Rubber  
SSW Build (c/w Sheath and Switch)**

### 2 Piece/ Dinse



**PVC Build**



**Rubber Build**



**PVC/Rubber  
SSW Build (c/w Sheath and Switch)**

## Water-Cooled Cable Styles



**PVC Build**



**Rubber Build**



**PVC/Rubber  
SSW Build (c/w Sheath and Switch)**

## WLD ICON Tig Torch Range

### Switch Wire Plugs



#### Kit Order Codes

Part Number	Description
PERCP0	2 Pin Amphenol Plug

#### Kit Order Codes

Part Number	Description
PERCP1	4 Pin Amphenol Plug

#### Kit Order Codes

Part Number	Description
PERCP2	5 Pin Amphenol Plug

#### Kit Order Codes

Part Number	Description
PERCP3	6 Pin Amphenol Plug

#### Kit Order Codes

Part Number	Description
PERCP4	14 Pin Amphenol Plug

#### Kit Order Codes

Part Number	Description
PERCP5	6 Blade Rectangular Harting Plug

#### Kit Order Codes

Part Number	Description
PERCP6	8 Pin Amphenol Plug
PERCP6-5	5 Pin Amphenol Plug

#### Kit Order Codes

Part Number	Description
PERCP7	3 Pin Tuchel Plug

#### Kit Order Codes

Part Number	Description
PERCP8	9 Pin Tuchel Plug

#### Kit Order Codes

Part Number	Description
PERCP9	5 Pin Tuchel Plug

#### Kit Order Codes

Part Number	Description
PERCP10	12 Pin Burndy Plug

#### Kit Order Codes

Part Number	Description
PERCP11	7 Pin Uniarc Plug

#### Kit Order Codes

Part Number	Description
PERCP12	7 Pin Plug
PXS12-J3P	3 Pin Plug

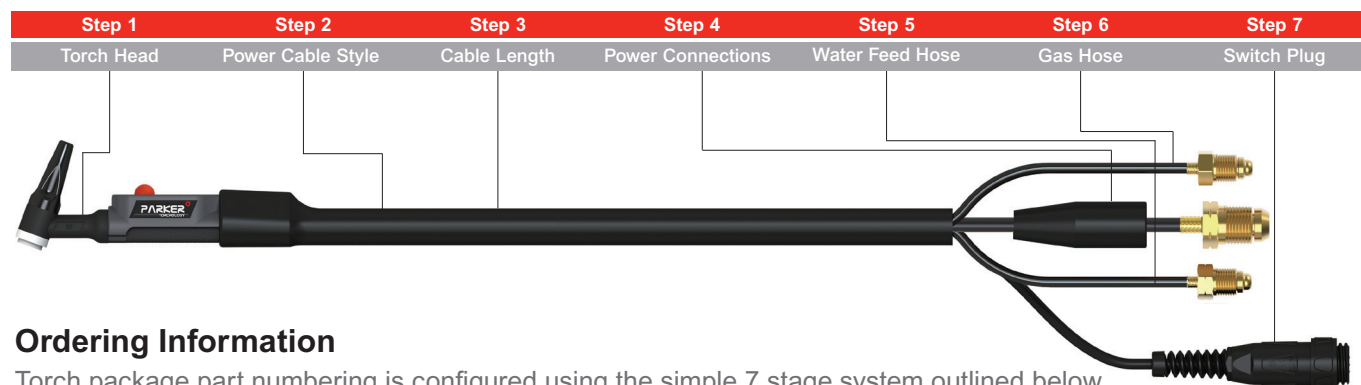
#### Kit Order Codes

Part Number	Description
PERCP13	6 Pin Molex Plug

# WLD ICON Tig Torch Range

## USA Terminations

## Torch Package Configurator



## Ordering Information

Torch package part numbering is configured using the simple 7 stage system outlined below.

1. Select the correct model of torch head
2. Select the style of cable assembly required
3. Select the length of cable required
4. Select the power cable termination required
5. Select the correct water connections
6. Select the correct gas connections
7. Add a cable plug if required

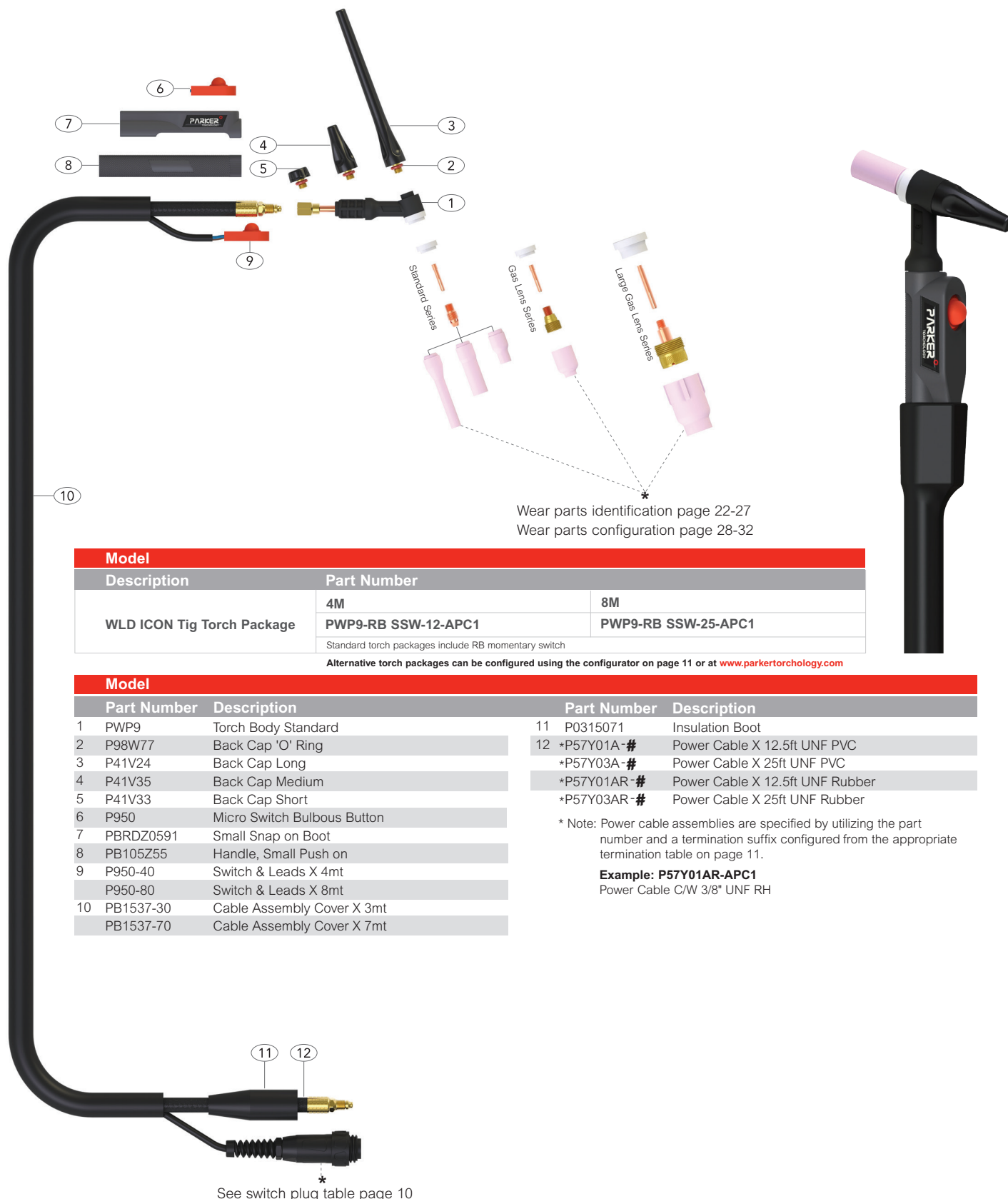
## Example:- PWP18FX-RB SSW-25-APC1-WF2-GS7-PERCP5

ICON WP18FX Torch x 25ft C/W Rubber Cables, 3/8" UNF fittings and 6 blade Harting Plug.

Step 1		Step 2		Step 3		Step 4		Step 5		Step 6		Step 7				
Torch Head		Power Cable Style		Cable Length		Power Connections		Water Feed Hose		Gas Hose		Switch Plug				
Air-Cooled	Part No.	Description		#	Power Cable / Water Return Hose				#	Water Feed Hose			#	Gas Supply Hose		
	PWP9	110A DC			Part No.	Description				Part No.	Description			Part No.	Description	
	PWP9FX	110A DC FLEX			APC1	Power Cable C/W 3/8" UNF RH				PERCP0	2 Pin Amphenol Plug					
	PWP9FXL	110A DC FLEX LONG			APC2	Power Cable C/W 5/8" UNF RH				PERCP1	4 Pin Amphenol Plug					
	PWP9V	110A DC VALVE			APC3	Power Cable C/W 7/8" UNF RH				PERCP2	5 Pin Amphenol Plug					
	PWP9VFX	110A DC VALVE FLEX			APC4	Power Cable C/W 7/8" UNF LH				PERCP3	6 Pin Amphenol Plug					
	PWP9P	110A DC PENCIL								PERCP4	14 Pin Amphenol Plug					
	PWP17	135A DC								PERCP5	6 Blade Rectangular Harting Plug					
	PWP17FX	135A DC FLEX								PERCP6	8 Pin Amphenol Plug					
	PWP17FXL	135A DC FLEX LONG								PERCP6-5	5 Pin Amphenol Plug					
	PWP17V	135A DC VALVE								PERCP7	3 Pin Tuchel Plug					
	PWP17VFX	135A DC VALVE FLEX								PERCP8	9 Pin Tuchel Plug					
	PWP26	180A DC								PERCP9	5 Pin Tuchel Plug					
	PWP26FX	180A DC FLEX								PERCP10	12 Pin Burndy Plug					
	PWP26V	180A DC VALVE								PERCP11	7 Pin Uniarc Plug					
	Water-Cooled	PWP26VFX	180A DC VALVE FLEX							PERCP12	7 Pin Plug					
PWP24W		180A DC						PXS12-J3P	3 Pin Plug							
PWP20		225A DC						PERCP13	6 Pin Molex Plug							
PWP20FX		225A DC FLEX						NOTE: See page 10 for cable plugs explanation								
PWP20FXL		225A DC FLEX LONG														
PWP20P		225A DC PENCIL														
Special Access	PWP18	380A DC														
	PWP18FX	380A DC FLEX														
	PWP18SC	410A DC														
	PWPSF125M	135A DC														
	PWPSF250M	250A DC														
	PWPSF225	225A DC FLEX														
NOTE: See page 6 for torch heads explanation																
Part No.		Description		Part No.		Description				Part No.		Description				
PVC		PVC/PU		2 RB L		2 Piece Rubber C/W Lug				GS2		Gas Supply Hose C/W 5.0mm Quick Fit				
RB		Rubber/Overbraid		2 RB L SSW		2 Piece Rubber C/W Lug, Sheath & Switch				GS3		Gas Supply Hose C/W 5.95mm Quick Fit				
PVC SSW		PVC C/W Sheath & Switch		2 PVC D		2 Piece PVC C/W Dinse Plug				GS4		Gas Supply Hose C/W 8.9mm Quick Fit				
RB SSW		Rubber C/W Sheath & Switch		2 RB D		2 Piece Rubber C/W Dinse Plug				GS7		Gas Supply Hose C/W 5/8" UNF RH				
2 PVC L		2 Piece PVC C/W Lug		2 PVC D SSW		2 Piece PVC C/W Dinse Plug, Sheath & Switch										
2 PVC L SSW		2 Piece PVC C/W Lug, Sheath and Switch		2 RB D SSW		2 Piece Rubber C/W Dinse Plug, Sheath & Switch										
NOTE: See page 9 for cable assemblies explanation																

An easy to use electronic torch package configurator system is also available at [www.parkertorchology.com](http://www.parkertorchology.com)

**WP 9** Air-Cooled Tig Welding Torch  
Rating: 110A DC, 80A AC @ 35% duty cycle.



Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWP9-RB SSW-12-APC1	PWP9-RB SSW-25-APC1
Standard torch packages include RB momentary switch		

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

Model		
Part Number	Description	Part Number Description
1	PWP9 Torch Body Standard	11 P0315071 Insulation Boot
2	P98W77 Back Cap 'O' Ring	12 *P57Y01A-# Power Cable X 12.5ft UNF PVC
3	P41V24 Back Cap Long	*P57Y03A-# Power Cable X 25ft UNF PVC
4	P41V35 Back Cap Medium	*P57Y01AR-# Power Cable X 12.5ft UNF Rubber
5	P41V33 Back Cap Short	*P57Y03AR-# Power Cable X 25ft UNF Rubber
6	P950 Micro Switch Bulbous Button	* Note: Power cable assemblies are specified by utilizing the part number and a termination suffix configured from the appropriate termination table on page 11. <b>Example: P57Y01AR-APC1</b> Power Cable C/W 3/8" UNF RH
7	PBRDZ0591 Small Snap on Boot	
8	PB105Z55 Handle, Small Push on	
9	P950-40 Switch & Leads X 4mt	
	P950-80 Switch & Leads X 8mt	
10	PB1537-30 Cable Assembly Cover X 3mt	
	PB1537-70 Cable Assembly Cover X 7mt	



# WLD ICON Tig Torch Range

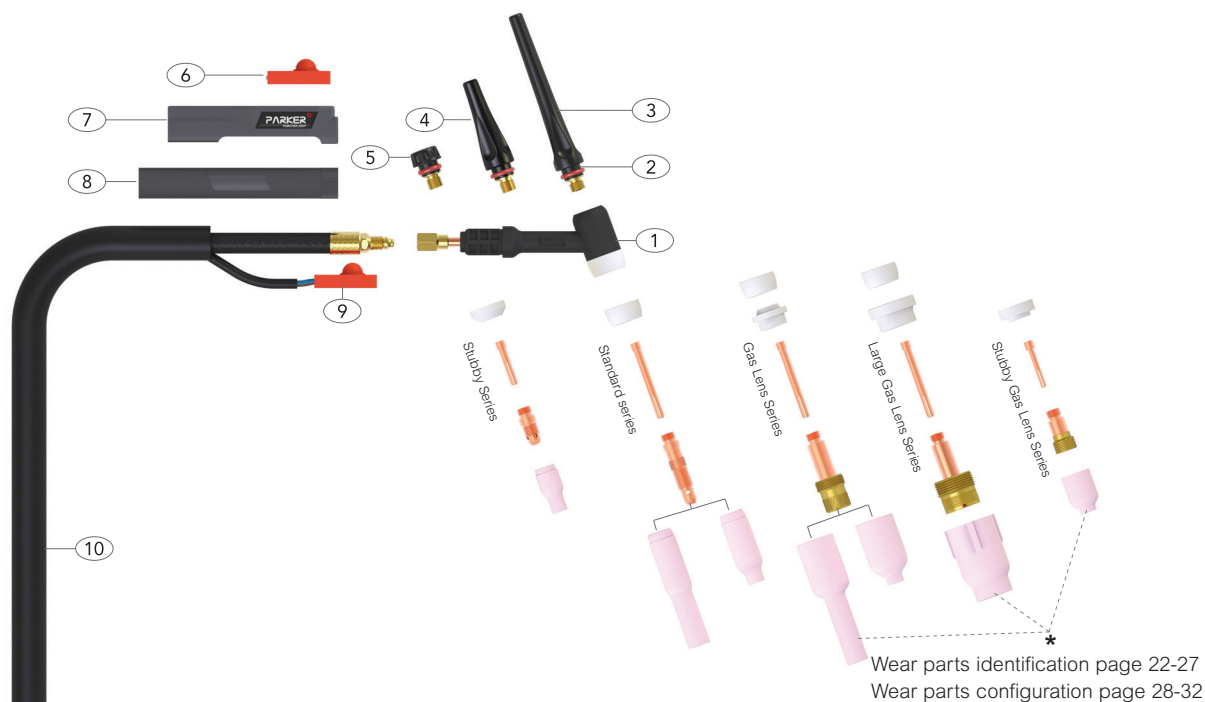
## USA Terminations

**WP 17**

Air-Cooled Tig Welding Torch

Rating: 135A DC, 95A AC @ 35% duty cycle.

**PARKER**  
TORCHLOGY



Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWP17-RB SSW-12-APC1	PWP17-RB SSW-25-APC1
Standard torch packages include RB momentary switch		

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

Model		
Part Number	Description	Part Number Description
1	PWP17 Torch Body Standard	11 P0315071 Insulation Boot
2	P98W18 Back Cap 'O' Ring	12 *P57Y01A-# Power Cable X 12.5ft UNF PVC
3	P57Y02 Back Cap Long	*P57Y03A-# Power Cable X 25ft UNF PVC
4	300M Back Cap Medium	*P57Y01AR-# Power Cable X 12.5ft UNF Rubber
5	P57Y04 Back Cap Short	*P57Y03AR-# Power Cable X 25ft UNF Rubber
6	P950 Micro Switch Bulbous Button	* Note: Power cable assemblies are specified by utilizing the part number and a termination suffix configured from the appropriate termination table on page 11. <b>Example: P57Y01AR-APC1</b> Power Cable C/W 3/8" UNF RH
7	PBRDZ0591 Small Snap on Boot	
8	PB105Z55 Handle, Small Push on	
9	P950-40 Switch & Leads X 4mt	
	P950-80 Switch & Leads X 8mt	
10	PB1537-30 Cable Assembly Cover X 3mt	
	PB1537-70 Cable Assembly Cover X 7mt	

See switch plug table page 10

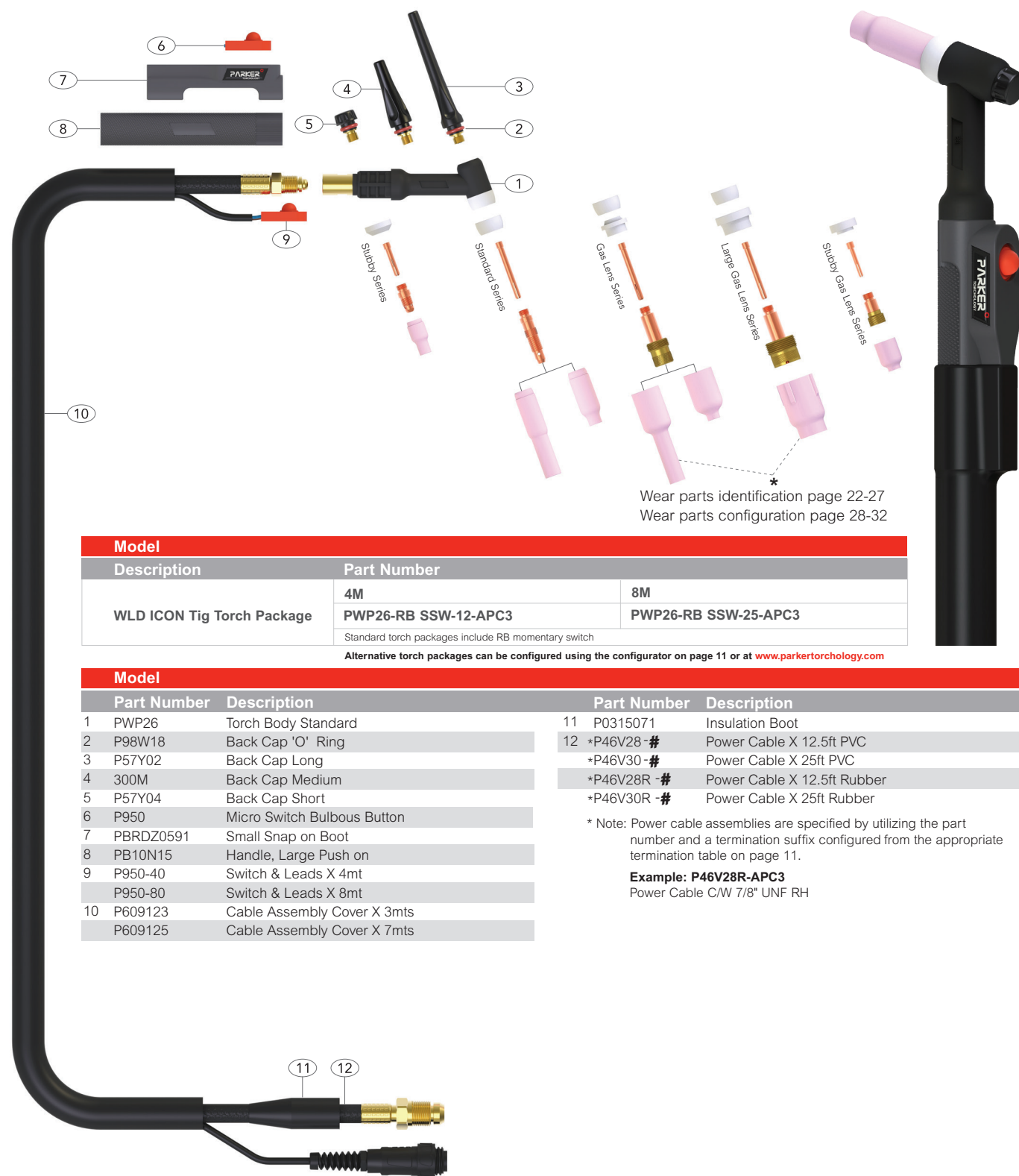
## WLD ICON Tig Torch Range

## USA Terminations

**WP 26**

### Air-Cooled Tig Welding Torch

**Rating: 180A DC, 125A AC @ 35% duty cycle.**



Wear parts identification page 22-27  
Wear parts configuration page 28-32

Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWP26-RB SSW-12-APC3	PWP26-RB SSW-25-APC3
	Standard torch packages include RB momentary switch	

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

Model		
Part Number	Description	
1	PWP26	Torch Body Standard
2	P98W18	Back Cap 'O' Ring
3	P57Y02	Back Cap Long
4	300M	Back Cap Medium
5	P57Y04	Back Cap Short
6	P950	Micro Switch Bulbous Button
7	PBRDZ0591	Small Snap on Boot
8	PB10N15	Handle, Large Push on
9	P950-40	Switch & Leads X 4m
	P950-80	Switch & Leads X 8m
10	P609123	Cable Assembly Cover X 3mts
	P609125	Cable Assembly Cover X 7mts

Part Number	Description
11	P0315071
12	*P46V28-#
	*P46V30-#
	*P46V28R-#
	*P46V30R-#

\* Note: Power cable assemblies are specified by utilizing the part number and a termination suffix configured from the appropriate termination table on page 11.

**Example: P46V28R-APC3**  
Power Cable C/W 7/8" UNF RH

\* Note: Power cable assemblies are specified by utilizing the part number and a termination suffix configured from the appropriate termination table on page 11.

**Example: P46V28R-APC3**  
Power Cable C/W 7/8" UNE RH

\*  
See switch plug table page 10

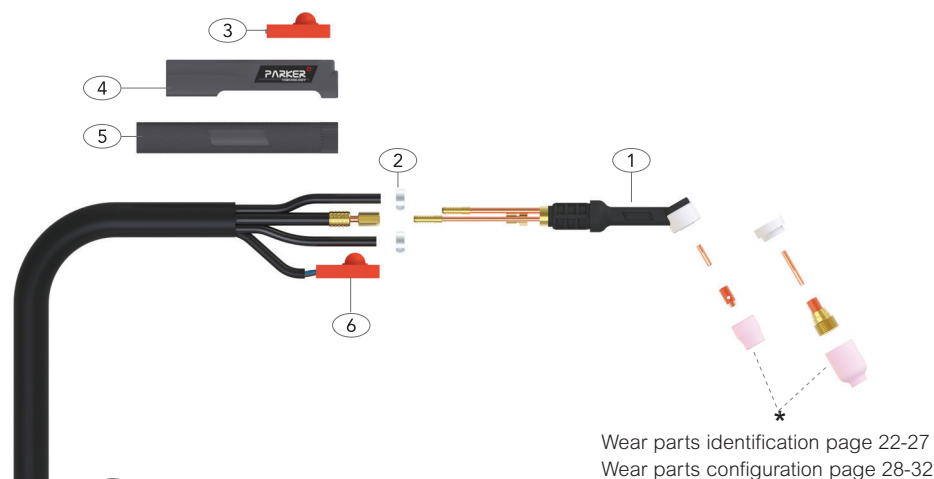
# WLD ICON Tig Torch Range

## USA Terminations

**WP 24W**

Water-Cooled Tig Welding Torch  
Rating: 180A DC, 125A AC @ 60% duty cycle.

**PARKER**  
TORCHLOGY



Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWP24W-RB SSW-12-APC4-WF2-GS7	PWP24W-RB SSW-25-APC4-WF2-GS7
Standard torch packages include RB momentary switch		

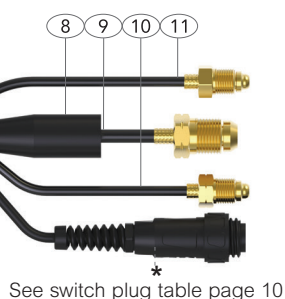
Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

Model			
Part Number	Description	Part Number	Description
1	PWP24W Torch Body Standard	9	P45V03-# Power Cable X 12.5ft PVC
2	PB5025S Water Hose Clamp 8.0mm	*P45V04-#	Power Cable X 25ft PVC
3	P950 Micro Switch Bulbous Button	10	*PN45V07-# Water Hose X 12.5ft PVC
4	PBRDZ0591 Small Snap on Boot	*PN45V08-#	Water Hose X 25ft PVC
5	PB105Z55 Handle, Small Push on	11	*PN45V09-# Gas Hose X 12.5ft PVC
6	P950-40 Switch & Leads X 4mt	PN45V10-#	Gas Hose X 25ft PVC
	P950-80 Switch & Leads X 8mt		
7	PB1537-30 Cable Assembly Cover X 3mt		
	PB1537-70 Cable Assembly Cover X 7mt		
8	P0315071 Insulation Boot		

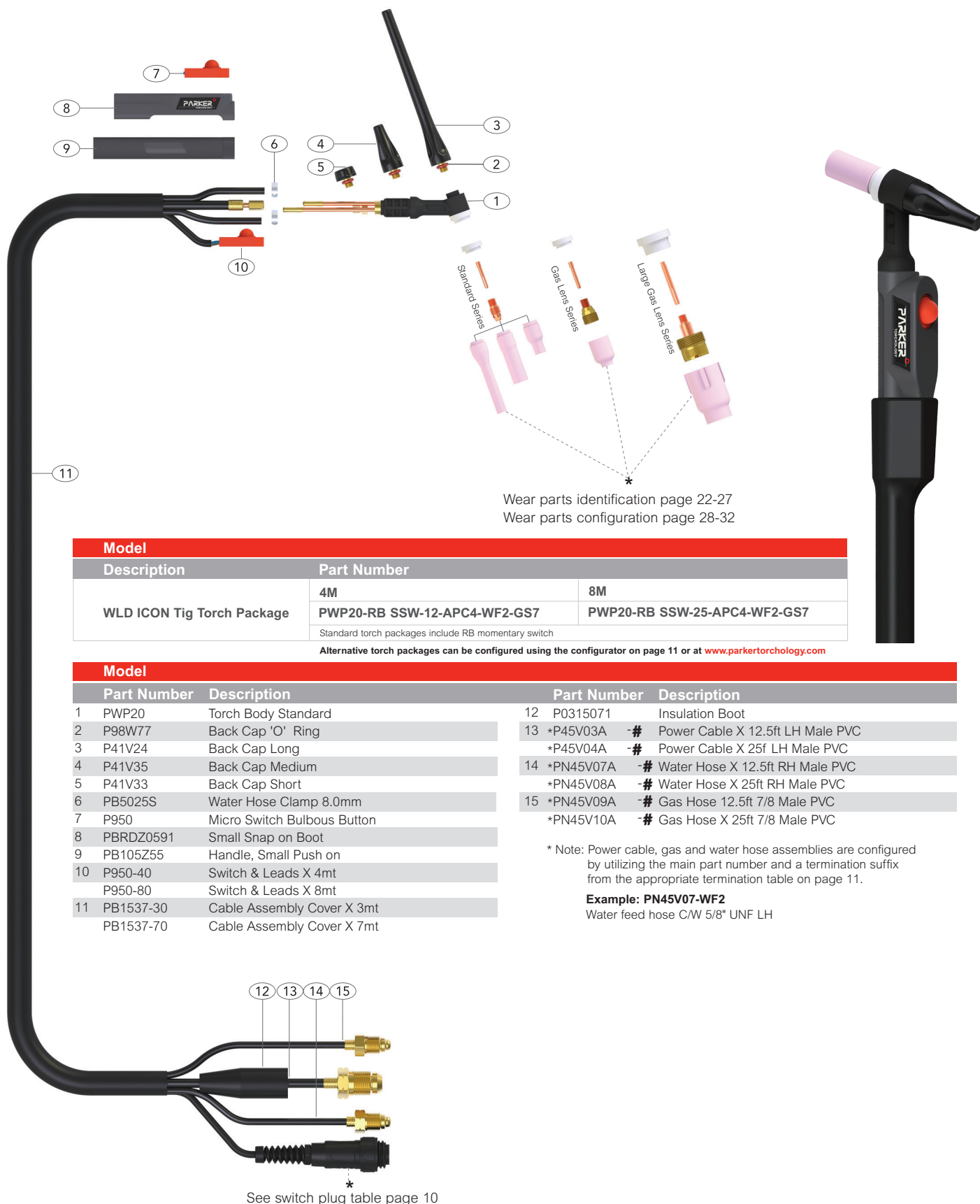
\* Note: Power cable, gas and water hose assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 11.

**Example: PN45V07-WF2**

Water feed hose C/W 5/8" UNF LH



**WP 20** Water-Cooled Tig Welding Torch  
Rating: 225A DC, 160A AC @ 60% duty cycle.



Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWP20-RB SSW-12-APC4-WF2-GS7	PWP20-RB SSW-25-APC4-WF2-GS7
Standard torch packages include RB momentary switch		

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

Model		
Part Number	Description	Part Number Description
1	PWP20 Torch Body Standard	12 P0315071 Insulation Boot
2	P98W77 Back Cap 'O' Ring	13 *P45V03A -# Power Cable X 12.5ft LH Male PVC
3	P41V24 Back Cap Long	*P45V04A -# Power Cable X 25f LH Male PVC
4	P41V35 Back Cap Medium	14 *PN45V07A -# Water Hose X 12.5ft RH Male PVC
5	P41V33 Back Cap Short	*PN45V08A -# Water Hose X 25ft RH Male PVC
6	PB5025S Water Hose Clamp 8.0mm	15 *PN45V09A -# Gas Hose 12.5ft 7/8 Male PVC
7	P950 Micro Switch Bulbous Button	*PN45V10A -# Gas Hose X 25ft 7/8 Male PVC
8	PBRDZ0591 Small Snap on Boot	
9	PB105Z55 Handle, Small Push on	
10	P950-40 Switch & Leads X 4mt	
	P950-80 Switch & Leads X 8mt	
11	PB1537-30 Cable Assembly Cover X 3mt	
	PB1537-70 Cable Assembly Cover X 7mt	

\* Note: Power cable, gas and water hose assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 11.

**Example: PN45V07-WF2**

Water feed hose C/W 5/8" UNF LH

# WLD ICON Tig Torch Range

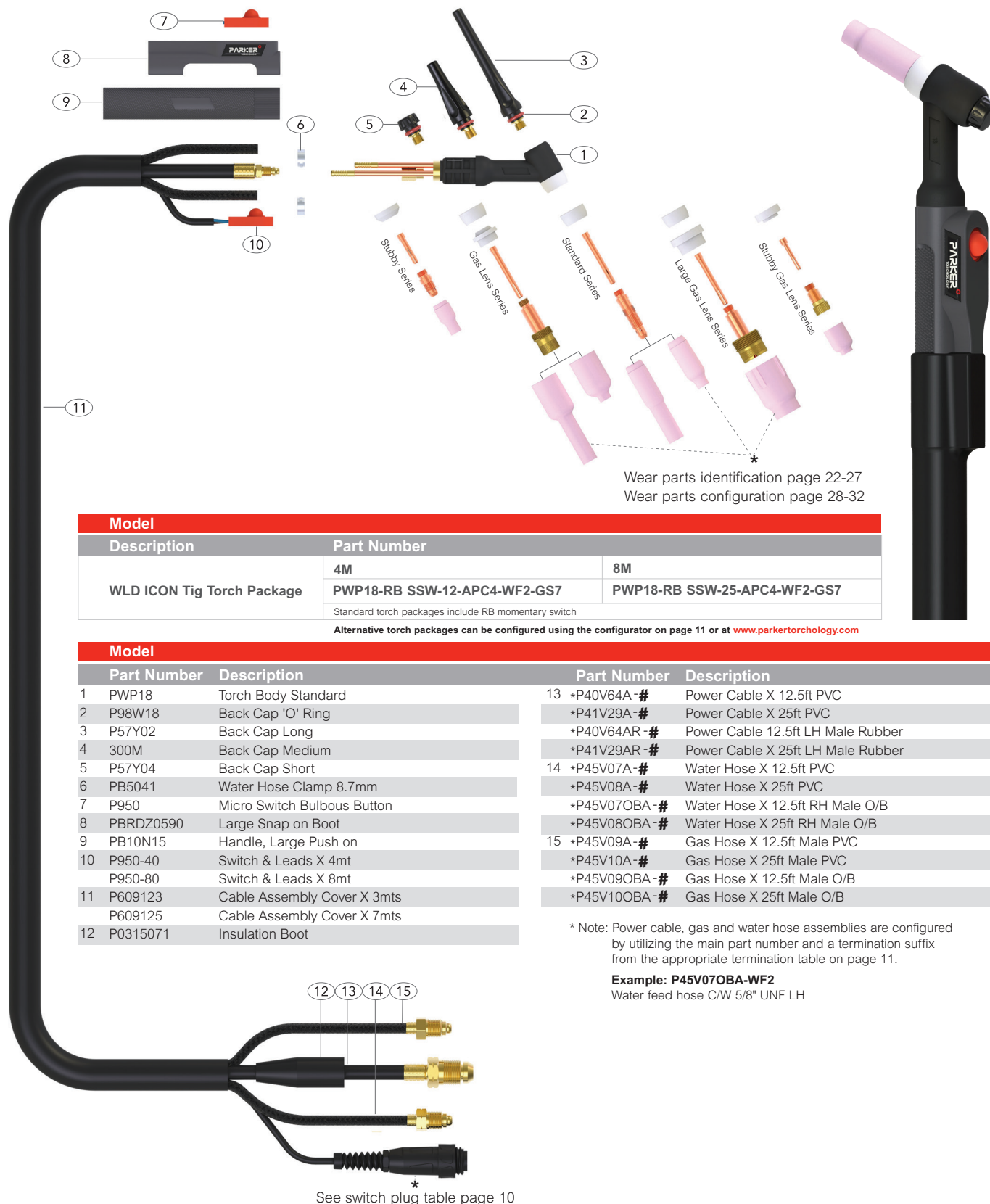
## USA Terminations

**WP 18**

Water-Cooled Tig Welding Torch

Rating: 380A DC, 270A AC @ 60% duty cycle.

**PARKER**  
TORCHLOGY



Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWP18-RB SSW-12-APC4-WF2-GS7	PWP18-RB SSW-25-APC4-WF2-GS7
Standard torch packages include RB momentary switch		

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

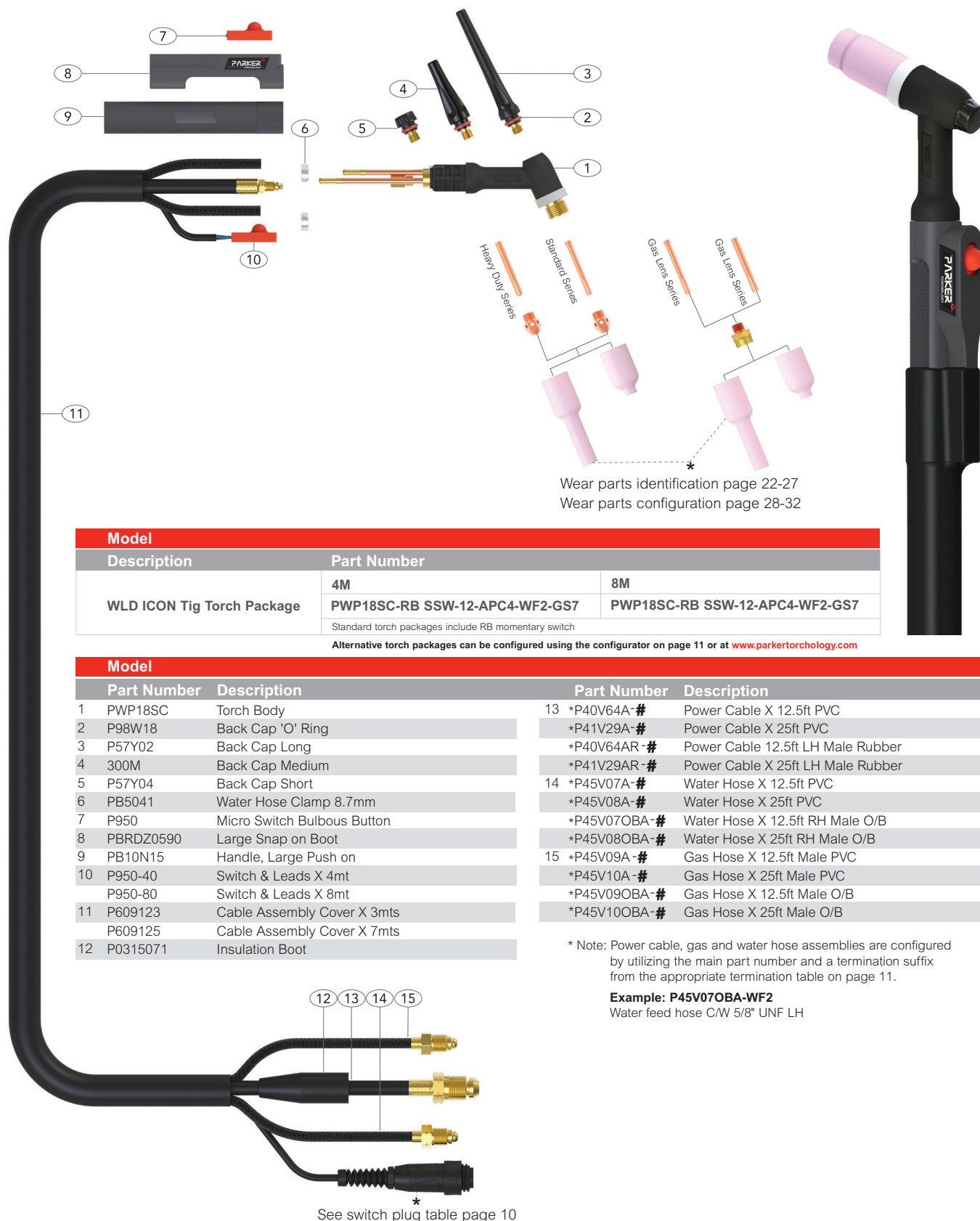
Model		
Part Number	Description	Part Number Description
1	PWP18 Torch Body Standard	13 *P40V64A-# Power Cable X 12.5ft PVC
2	P98W18 Back Cap 'O' Ring	*P41V29A-# Power Cable X 25ft PVC
3	P57Y02 Back Cap Long	*P40V64AR-# Power Cable 12.5ft LH Male Rubber
4	300M Back Cap Medium	*P41V29AR-# Power Cable X 25ft LH Male Rubber
5	P57Y04 Back Cap Short	14 *P45V07A-# Water Hose X 12.5ft PVC
6	PB5041 Water Hose Clamp 8.7mm	*P45V08A-# Water Hose X 25ft PVC
7	P950 Micro Switch Bulbous Button	*P45V07OBA-# Water Hose X 12.5ft RH Male O/B
8	PBRDZ0590 Large Snap on Boot	*P45V08OBA-# Water Hose X 25ft RH Male O/B
9	PB10N15 Handle, Large Push on	15 *P45V09A-# Gas Hose X 12.5ft Male PVC
10	P950-40 Switch & Leads X 4mt	*P45V10A-# Gas Hose X 25ft Male PVC
	P950-80 Switch & Leads X 8mt	*P45V09OBA-# Gas Hose X 12.5ft Male O/B
11	P609123 Cable Assembly Cover X 3mts	*P45V10OBA-# Gas Hose X 25ft Male O/B
	P609125 Cable Assembly Cover X 7mts	
12	P0315071 Insulation Boot	

\* Note: Power cable, gas and water hose assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 11.

**Example: P45V07OBA-WF2**  
Water feed hose C/W 5/8" UNF LH



**WP 18SC** Water-Cooled Tig Welding Torch  
Rating: 410 DC, 290 AC @ 60% duty cycle.



Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWP18SC-RB SSW-12-APC4-WF2-GS7	PWP18SC-RB SSW-12-APC4-WF2-GS7

Standard torch packages include RB momentary switch

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

Model		
Part Number	Description	Part Number Description
1	PWP18SC Torch Body	13 *P40V64A-# Power Cable X 12.5ft PVC
2	P98W18 Back Cap 'O' Ring	*P41V29A-# Power Cable X 25ft PVC
3	P57Y02 Back Cap Long	*P40V64AR-# Power Cable 12.5ft LH Male Rubber
4	300M Back Cap Medium	*P41V29AR-# Power Cable X 25ft LH Male Rubber
5	P57Y04 Back Cap Short	14 *P45V07A-# Water Hose X 12.5ft PVC
6	PB5041 Water Hose Clamp 8.7mm	*P45V08A-# Water Hose X 25ft PVC
7	P950 Micro Switch Bulbous Button	*P45V07OBA-# Water Hose X 12.5ft RH Male O/B
8	PBRDZ0590 Large Snap on Boot	*P45V08OBA-# Water Hose X 25ft RH Male O/B
9	PB10N15 Handle, Large Push on	15 *P45V09A-# Gas Hose X 12.5ft Male PVC
10	P950-40 Switch & Leads X 4mt	*P45V10A-# Gas Hose X 25ft Male PVC
	P950-80 Switch & Leads X 8mt	*P45V09OBA-# Gas Hose X 12.5ft Male O/B
11	P609123 Cable Assembly Cover X 3mts	*P45V10OBA-# Gas Hose X 25ft Male O/B
	P609125 Cable Assembly Cover X 7mts	
12	P0315071 Insulation Boot	

\* Note: Power cable, gas and water hose assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 11.

**Example: P45V07OBA-WF2**

Water feed hose C/W 5/8" UNF LH

\* See switch plug table page 10

# WLD ICON Tig Torch Range

## USA Terminations

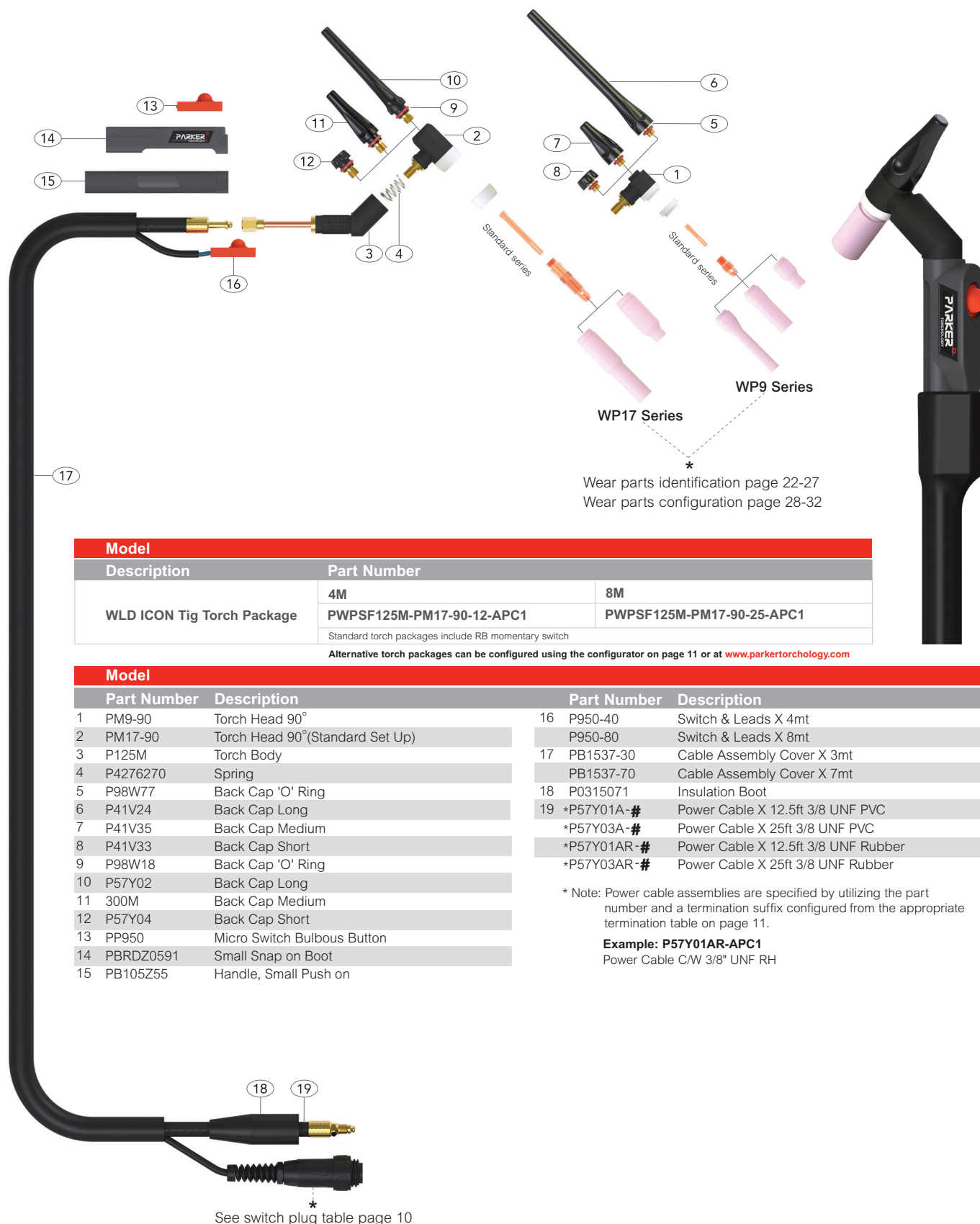
### WP 125M

Air-Cooled Tig Welding Torch

Rating: PM9-90 head 95A DC, 65A AC @ 35% duty cycle.

Rating: PM17-90 head 135A DC, 95A AC @ 35% duty cycle.

**PARKER**  
TORCHLOGY



Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWPSF125M-PM17-90-12-APC1	PWPSF125M-PM17-90-25-APC1
Standard torch packages include RB momentary switch		

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

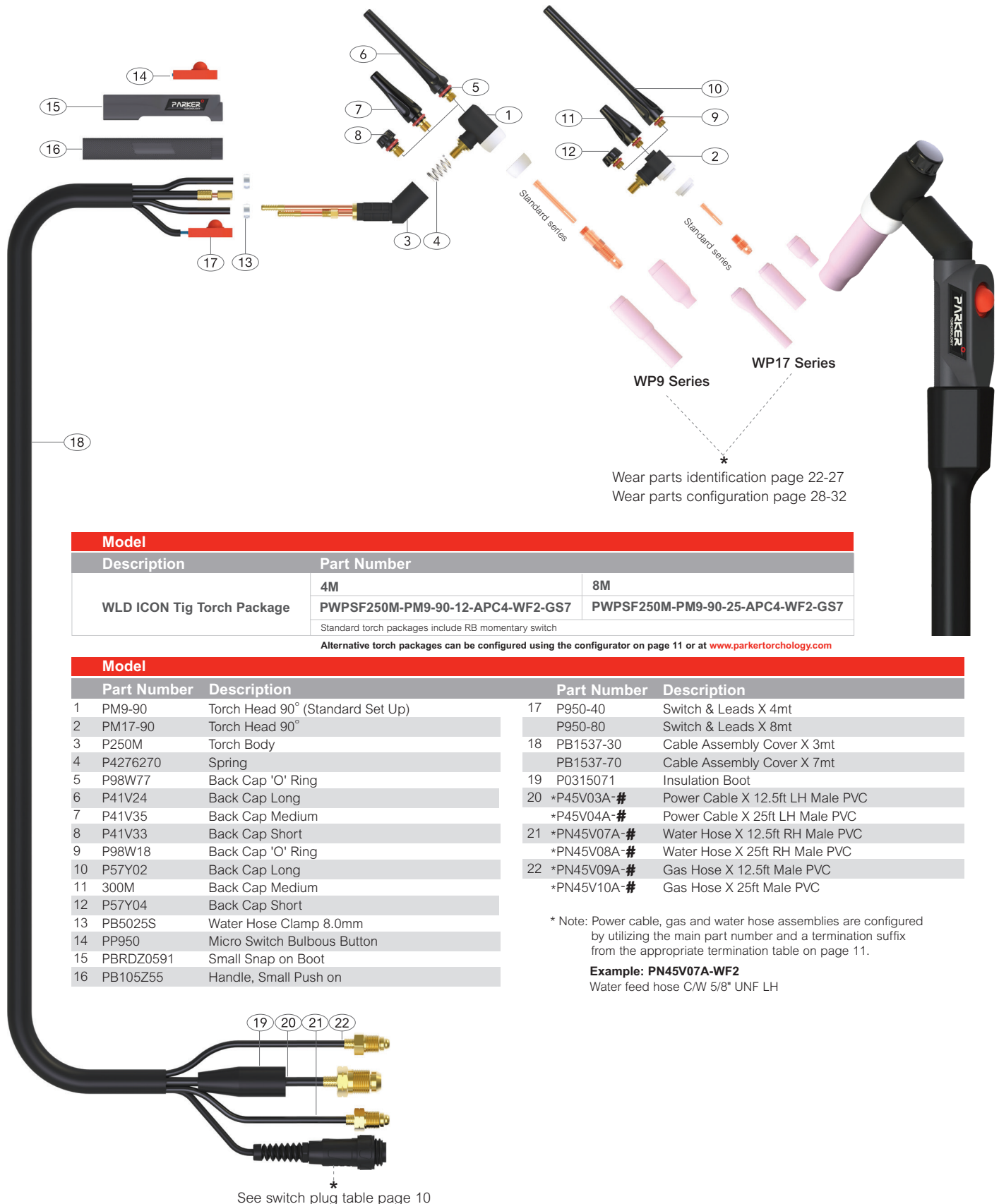
Model			
Part Number	Description	Part Number	Description
1	PM9-90 Torch Head 90°	16	P950-40 Switch & Leads X 4mt
2	PM17-90 Torch Head 90°(Standard Set Up)		P950-80 Switch & Leads X 8mt
3	P125M Torch Body	17	PB1537-30 Cable Assembly Cover X 3mt
4	P4276270 Spring		PB1537-70 Cable Assembly Cover X 7mt
5	P98W77 Back Cap 'O' Ring	18	P0315071 Insulation Boot
6	P41V24 Back Cap Long	19	*P57Y01A-# Power Cable X 12.5ft 3/8 UNF PVC
7	P41V35 Back Cap Medium		*P57Y03A-# Power Cable X 25ft 3/8 UNF PVC
8	P41V33 Back Cap Short		*P57Y01AR-# Power Cable X 12.5ft 3/8 UNF Rubber
9	P98W18 Back Cap 'O' Ring		*P57Y03AR-# Power Cable X 25ft 3/8 UNF Rubber
10	P57Y02 Back Cap Long	* Note: Power cable assemblies are specified by utilizing the part number and a termination suffix configured from the appropriate termination table on page 11. <b>Example: P57Y01AR-APC1</b> Power Cable C/W 3/8" UNF RH	
11	300M Back Cap Medium		
12	P57Y04 Back Cap Short		
13	PP950 Micro Switch Bulbous Button		
14	PBRDZ0591 Small Snap on Boot		
15	PB105Z55 Handle, Small Push on		

# WP 250M

## Water-Cooled Tig Welding Torch

**Rating: PM9-90 head 225A DC, 160A AC @ 60% duty cycle.**

**Rating: PM17-90 head 250A DC, 175A AC @ 60% duty cycle.**



Model		
Description	Part Number	
WLD ICON Tig Torch Package	4M	8M
	PWPSF250M-PM9-90-12-APC4-WF2-GS7	PWPSF250M-PM9-90-25-APC4-WF2-GS7
	Standard torch packages include RB momentary switch	

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

Model			Model		
Part Number	Description		Part Number	Description	
1	PM9-90	Torch Head 90° (Standard Set Up)	17	P950-40	Switch & Leads X 4mt
2	PM17-90	Torch Head 90°		P950-80	Switch & Leads X 8mt
3	P250M	Torch Body	18	PB1537-30	Cable Assembly Cover X 3mt
4	P4276270	Spring		PB1537-70	Cable Assembly Cover X 7mt
5	P98W77	Back Cap 'O' Ring	19	P0315071	Insulation Boot
6	P41V24	Back Cap Long	20	*P45V03A-#	Power Cable X 12.5ft LH Male PVC
7	P41V35	Back Cap Medium		*P45V04A-#	Power Cable X 25ft LH Male PVC
8	P41V33	Back Cap Short	21	*PN45V07A-#	Water Hose X 12.5ft RH Male PVC
9	P98W18	Back Cap 'O' Ring		*PN45V08A-#	Water Hose X 25ft RH Male PVC
10	P57Y02	Back Cap Long	22	*PN45V09A-#	Gas Hose X 12.5ft Male PVC
11	300M	Back Cap Medium		*PN45V10A-#	Gas Hose X 25ft Male PVC
12	P57Y04	Back Cap Short			
13	PB5025S	Water Hose Clamp 8.0mm			
14	PP950	Micro Switch Bulbous Button			
15	PBRDZ0591	Small Snap on Boot			
16	PB105Z55	Handle, Small Push on			

\* Note: Power cable, gas and water hose assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 11.

**Example: PN45V07A-WF2**

\* Note: Power cable, gas and water hose assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 11.

**Example: PN45V07A-WF2**  
Water feed hose C/W 5/8" UNF LH

# WLD ICON Tig Torch Range

## USA Terminations

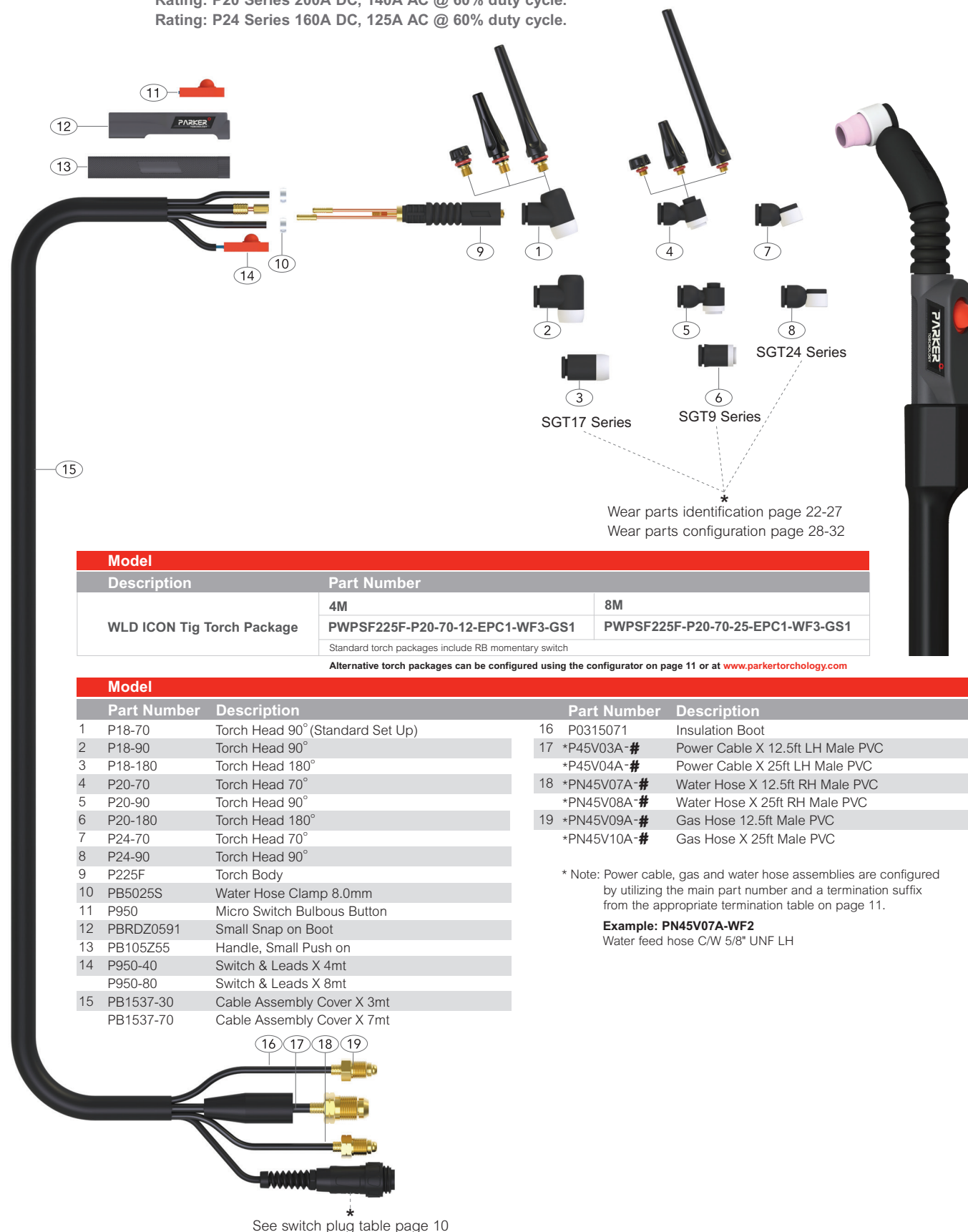
### WP 225F

Water-Cooled Tig Welding Torch

Rating: P18 Series 225A DC, 160A AC @ 60% duty cycle.

Rating: P20 Series 200A DC, 140A AC @ 60% duty cycle.

Rating: P24 Series 160A DC, 125A AC @ 60% duty cycle.



Model		
Description	Part Number	
	4M	8M
WLD ICON Tig Torch Package	PWPSF225F-P20-70-12-EPC1-WF3-GS1	PWPSF225F-P20-70-25-EPC1-WF3-GS1
Standard torch packages include RB momentary switch		

Alternative torch packages can be configured using the configurator on page 11 or at [www.parkertorchology.com](http://www.parkertorchology.com)

Model			
Part Number	Description	Part Number	Description
1	P18-70 Torch Head 90° (Standard Set Up)	16	P0315071 Insulation Boot
2	P18-90 Torch Head 90°	17	*P45V03A-# Power Cable X 12.5ft LH Male PVC
3	P18-180 Torch Head 180°		*P45V04A-# Power Cable X 25ft LH Male PVC
4	P20-70 Torch Head 70°	18	*PN45V07A-# Water Hose X 12.5ft RH Male PVC
5	P20-90 Torch Head 90°		*PN45V08A-# Water Hose X 25ft RH Male PVC
6	P20-180 Torch Head 180°	19	*PN45V09A-# Gas Hose 12.5ft Male PVC
7	P24-70 Torch Head 70°		*PN45V10A-# Gas Hose X 25ft Male PVC
8	P24-90 Torch Head 90°		
9	P225F Torch Body		
10	PB5025S Water Hose Clamp 8.0mm		
11	P950 Micro Switch Bulbous Button		
12	PBRDZ0591 Small Snap on Boot		
13	PB105Z55 Handle, Small Push on		
14	P950-40 Switch & Leads X 4mt		
	P950-80 Switch & Leads X 8mt		
15	PB1537-30 Cable Assembly Cover X 3mt		
	PB1537-70 Cable Assembly Cover X 7mt		

\* Note: Power cable, gas and water hose assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 11.

**Example: PN45V07A-WF2**

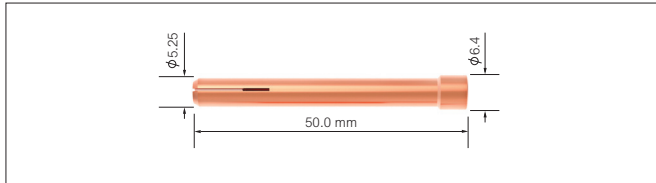
Water feed hose C/W 5/8" UNF LH

See switch plug table page 10

## Standard Collets

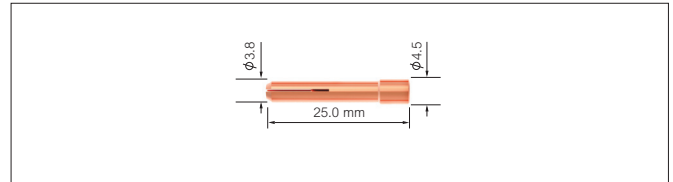
### WLD 17/18/18SC/26/125M/250M/225F

Part No.	Description	Electrode Size	
		MM	INCH
P10N21	Standard Collet	0.5	0.020
P10N22	Standard Collet	1.0	0.040
P10N23	Standard Collet	1.6	1/16
P10N23M	Standard Collet	2.0	5/64
P10N24	Standard Collet	2.4	3/32
P10N25	Standard Collet	3.2	1/8



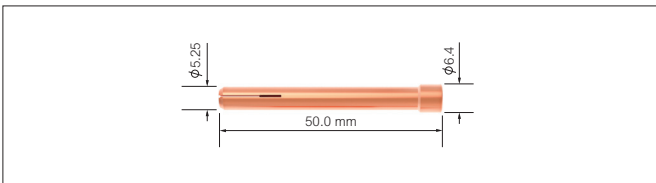
### WLD 9/20/125M/250M/225F

Part No.	Description	Electrode Size	
		MM	INCH
P13N20	Standard Collet	0.5	0.020
P13N21	Standard Collet	1.0	0.040
P13N22	Standard Collet	1.6	1/16
P13N22M	Standard Collet	2.0	5/64
P13N23	Standard Collet	2.4	3/32



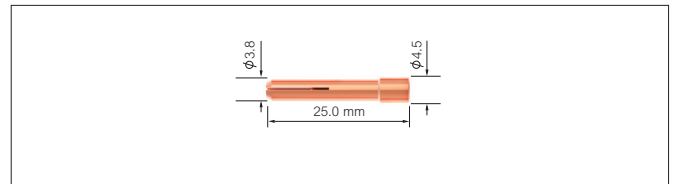
### WLD 18/18SC/125M/250M/225F

Part No.	Description	Electrode Size	
		MM	INCH
P54N20	Standard Collet	4.0	5/32



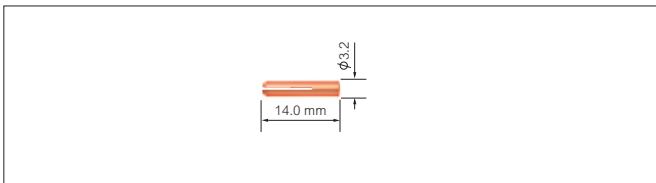
### WLD 20/125M/250M/225F

Part No.	Description	Electrode Size	
		MM	INCH
P13N24	Standard Collet	3.2	1/8



### WLD 24W/225F

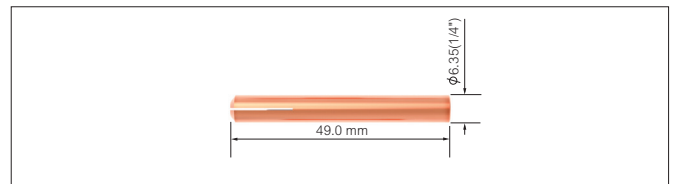
Part No.	Description	Electrode Size	
		MM	INCH
P53N14	Standard Collet	1.6	1/16
P53N16	Standard Collet	1.0	0.040



## Heavy Duty Collets

### WLD 18SC

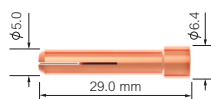
Part No.	Description	Electrode Size	
		MM	INCH
P10N25HD	Heavy Duty Collet	3.2	1/8
P54N20HD	Heavy Duty Collet	4.0	5/32
P18C36	Heavy Duty Collet	4.8	3/16





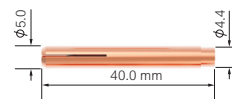
## Stubby Series Collets

WLD		17/18/26/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P10N21S	Stubby Series Collet	0.5	0.020
P10N22S	Stubby Series Collet	1.0	0.040
P10N23S	Stubby Series Collet	1.6	1/16
P10N24S	Stubby Series Collet	2.4	3/32
P10N25S	Stubby Series Collet	3.2	1/8



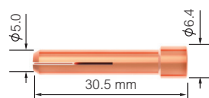
## Large Diameter Gas Lens Collets

WLD		9/20/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P13N20L	Large Diameter Gas Lens Collet	0.5	0.020
P13N21L	Large Diameter Gas Lens Collet	1.0	0.040
P13N22L	Large Diameter Gas Lens Collet	1.6	1/16
P13N23L	Large Diameter Gas Lens Collet	2.4	3/32
P13N24L	Large Diameter Gas Lens Collet	3.2	1/8



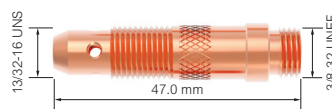
## Stubby Series Collets

WLD		17/18/26/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
PSTB13N20	Stubby Series Collet	0.5	0.020
PSTB13N21	Stubby Series Collet	1.0	0.040
PSTB13N22	Stubby Series Collet	1.6	1/16
PSTB13N22M	Stubby Series Collet	2.0	5/64
PSTB13N23	Stubby Series Collet	2.4	3/32



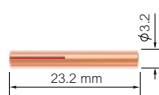
## Standard Collet Bodies

WLD		17/18/26/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P10N28	Standard Collet Body	3.2	1/8
P10N29	Standard Collet Body	0.5	0.020
P10N30	Standard Collet Body	1.0	0.040
P10N31	Standard Collet Body	1.6	1/16
P10N31M	Standard Collet Body	2.0	5/64
P10N32	Standard Collet Body	2.4	3/32

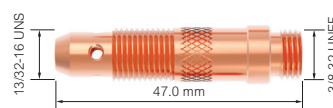


## Gas Lens Collets

WLD		24W/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P53N64	Gas Lens Collet	1.6	1/16

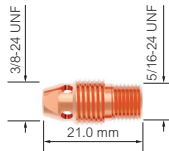


WLD		18/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P406488	Standard Collet Body	4.0	5/32

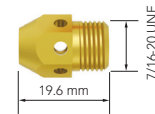


## Standard Collet Bodies

WLD		9/20/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P13N25	Standard Collet Body	0.5	0.020
P13N26	Standard Collet Body	1.0	0.040
P13N27	Standard Collet Body	1.6	1/16
P13N27M	Standard Collet Body	2.0	5/64
P13N28	Standard Collet Body	2.4	3/32
P13N29	Standard Collet Body	3.2	1/8

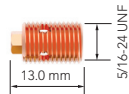


WLD		18SC
Part No.	Description	Bore
		MM
PNCB-36	Heavy Duty Nose Collet Body	5.0



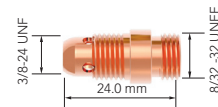
## Standard Collet Bodies

WLD		24W/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P53N18	Standard Collet Body	1.0	0.040
P53N19	Standard Collet Body	1.6	1/16
P24CB332	Standard Collet Body	2.4	3/32



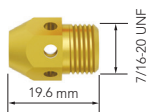
## Stubby Collet Bodies

WLD		17/18/26/125M/250M/225F
Part No.	Description	Bore
		MM
P17CB20	Stubby Collet Body	3.5

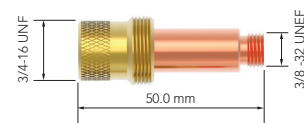


## Heavy Duty Collet Bodies

WLD		18SC
Part No.	Description	Bore
		MM
PNCB-53	Standard Nose Collet Body	3.4



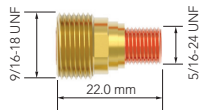
WLD		17/18/26/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P45V24	Gas Lens Body	1.0	0.040
P45V25	Gas Lens Body	1.6	1/16
P45V25M	Gas Lens Body	2.0	5/64
P45V26	Gas Lens Body	2.4	3/32
P45V27	Gas Lens Body	3.2	1/8
P45V28	Gas Lens Body	4.0	5/32
P45V29	Gas Lens Body	0.5	0.020



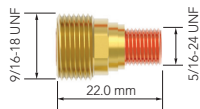
## Wear Parts

### Gas Lens Bodies

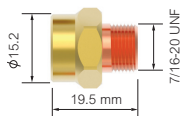
WLD 9/20/24W/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
P45V41	Gas Lens Body	0.5	0.020
P45V42	Gas Lens Body	1.0	0.040
P45V43	Gas Lens Body	1.6	1/16
P45V43M	Gas Lens Body	2.0	5/64
P45V44	Gas Lens Body	2.4	3/32



WLD 9/20/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
P45V45	Gas Lens Body	3.2	1/8

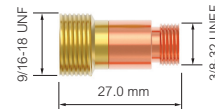


WLD 18SC		Electrode Size	
Part No.	Description	MM	INCH
P18GL16	Gas Lens Body	1.6	1/16
P18GL32	Gas Lens Body	2.4	3/32
P18GL18	Gas Lens Body	3.2	1/8
P18GL53	Gas Lens Body	4.0	5/32
P18GL36	Gas Lens Body	4.8	3/16



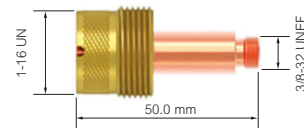
### Stubby Gas Lens Bodies

WLD 17/18/26/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
PSTB45V41	Stubby Gas Lens Body	0.5	0.020
PSTB45V42	Stubby Gas Lens Body	1.0	0.040
PSTB45V43	Stubby Gas Lens Body	1.6	1/16
PSTB45V43M	Stubby Gas Lens Body	2.0	5/64
PSTB45V44	Stubby Gas Lens Body	2.4	3/32
PSTB45V45	Stubby Gas Lens Body	3.2	1/8



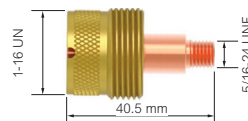
### Large Diameter Gas Lens Bodies

WLD 17/18/26/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
P45V0204	Large Diameter Gas Lens Body	1.0	0.040
P45V116	Large Diameter Gas Lens Body	1.6	1/16
P45V64	Large Diameter Gas Lens Body	2.4	3/32
P45V63	Large Diameter Gas Lens Body	4.0	5/32
P995795	Large Diameter Gas Lens Body	3.2	1/8



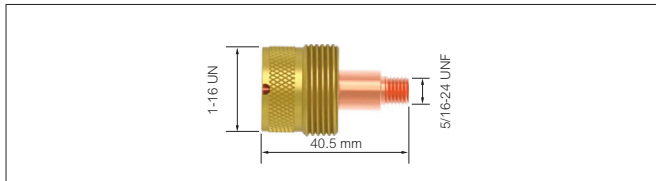
### Large Diameter Gas Lens Bodies

WLD 9/20/125M/250M/225F		Electrode Size	
Part No.	Description	MM	INCH
P45V0204S	Large Diameter Gas Lens Body	1.0	0.040
P45V116S	Large Diameter Gas Lens Body	1.6	1/16
P45V64S	Large Diameter Gas Lens Body	2.4	3/32
P45V63S	Large Diameter Gas Lens Body	4.0	5/32

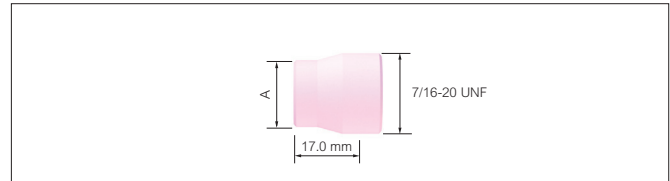


## Large Diameter Gas Lens Bodies

WLD		20/125M/250M/225F	
Part No.	Description	Electrode Size	
		MM	INCH
P995795S	Large Diameter Gas Lens Body	3.2	1/8

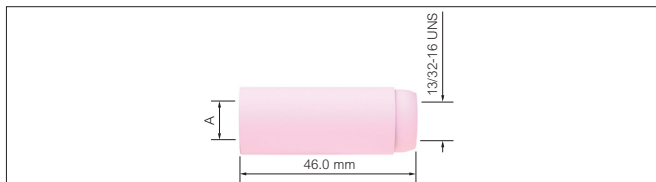


WLD		24W/225F	
Part No.	Description	Size	BoreA
			MM INCH
P53N24	Standard Ceramic Cup	4	6 1/4
P53N25	Standard Ceramic Cup	5	8 5/16
P53N27	Standard Ceramic Cup	6	10 3/8



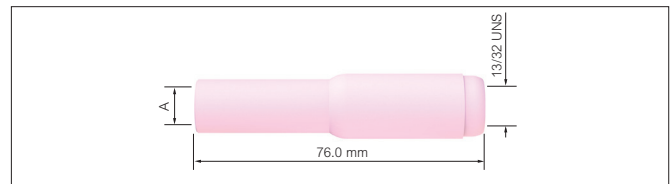
## Standard Ceramic Cups

WLD		17/18/26/125M/250M/225F	
Part No.	Description	Size	BoreA
			MM INCH
P10N44	Standard Ceramic Cup	12	19 3/4
P10N45	Standard Ceramic Cup	10	16 5/8
P10N46	Standard Ceramic Cup	8	12.5 1/2
P10N47	Standard Ceramic Cup	7	11 7/16
P10N48	Standard Ceramic Cup	6	10 3/8
P10N49	Standard Ceramic Cup	5	8 5/16
P10N50	Standard Ceramic Cup	4	6 1/4

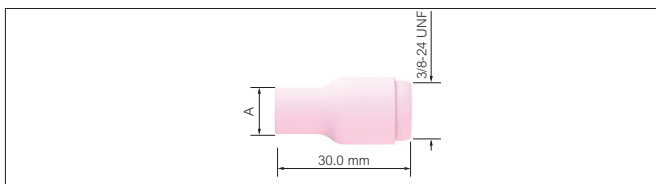


## Standard Long Ceramic Cups

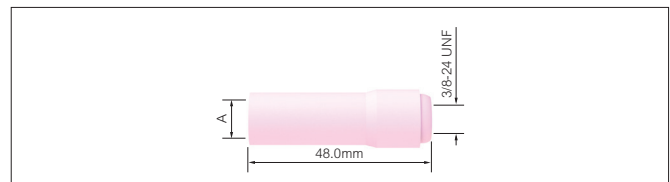
WLD		17/18/26/125M/250M/225F	
Part No.	Description	Size	BoreA
			MM INCH
P10N47L	Standard Long Ceramic Cup	7L	11 7/16
P10N48L	Standard Long Ceramic Cup	6L	10 3/8
P10N49L	Standard Long Ceramic Cup	5L	8 5/16



WLD		9/17/18/20/26/125M/250M/225F	
Part No.	Description	Size	BoreA
			MM INCH
P13N08	Standard Ceramic Cup	4	6 1/4
P13N09	Standard Ceramic Cup	5	8 5/16
P13N10	Standard Ceramic Cup	6	10 3/8
P13N11	Standard Ceramic Cup	7	11 7/16
P13N12	Standard Ceramic Cup	8	12.5 1/2
P13N13	Standard Ceramic Cup	10	16 5/8

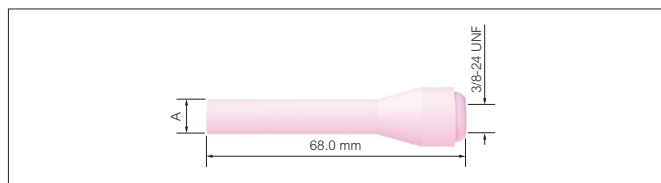


WLD		9/20/125M/250M/225F	
Part No.	Description	Size	BoreA
			MM INCH
P796F70	Standard Long Ceramic Cup	3	5 3/16
P796F71	Standard Long Ceramic Cup	4	6 1/4
P796F72	Standard Long Ceramic Cup	5	8 5/16
P796F73	Standard Long Ceramic Cup	6	10 3/8



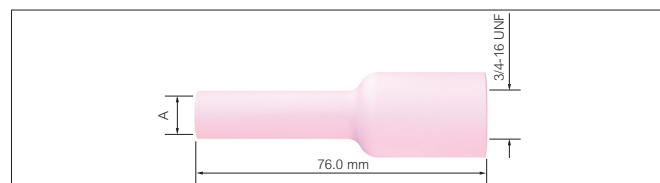
## Standard Extra Long Ceramic Cups

WP 9/20/125M/250M/225F					
Part No.	Description	Size	BoreA		
			MM	INCH	
P796F74	Standard Extra Long Ceramic Cup	3	5	3/16	
P796F75	Standard Extra Long Ceramic Cup	4	6	1/4	
P796F76	Standard Extra Long Ceramic Cup	5	8	5/16	
P796F77	Standard Extra Long Ceramic Cup	6	10	3/8	



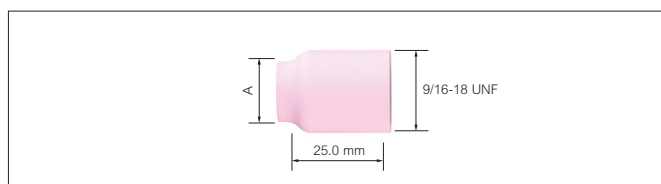
## Long Gas Lens Ceramic Cups

WLD 17/18/18SC/26/125M/250M/225F					
Part No.	Description	Size	BoreA		
			MM	INCH	
P54N15L	Long Gas Lens Ceramic Cup	7	11	7/16	
P54N16L	Long Gas Lens Ceramic Cup	6	10	3/8	
P54N17L	Long Gas Lens Ceramic Cup	5	8	5/16	



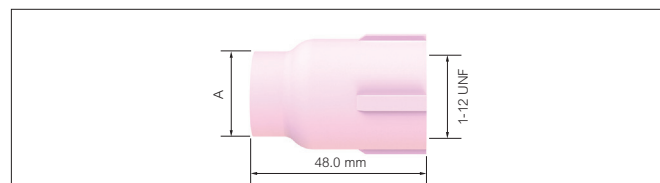
## Gas Lens Cups

WLD 9/17/18/20/24W/26/125M/250M/225F					
Part No.	Description	Size	BoreA		
			MM	INCH	
P53N58	Gas Lens Cup	4	6	1/4	
P53N59	Gas Lens Cup	5	8	5/16	
P53N60	Gas Lens Cup	6	10	3/8	
P53N61	Gas Lens Cup	7	11	7/16	
P53N61S	Gas Lens Cup	8	12.5	1/2	

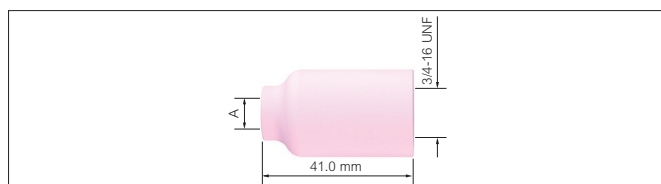


## Large Diameter Gas Lens Cups

WLD 9/17/18/20/26/125M/250M/225F					
Part No.	Description	Size	BoreA		
			MM	INCH	
P57N74	Large Diameter Gas Lens Cup	8	12.5	1/2	
P57N75	Large Diameter Gas Lens Cup	6	10	3/8	
P53N87	Large Diameter Gas Lens Cup	12	19	3/4	
P53N88	Large Diameter Gas Lens Cup	10	16	5/8	



WLD 17/18/18SC/26/125M/250M/225F					
Part No.	Description	Size	BoreA		
			MM	INCH	
P54N14	Gas Lens Cup	8	12.5	1/2	
P54N15	Gas Lens Cup	7	11	7/16	
P54N16	Gas Lens Cup	6	10	3/8	
P54N17	Gas Lens Cup	5	8	5/16	
P54N18	Gas Lens Cup	4	6	1/4	
P54N19	Gas Lens Cup	11	17	11/16	



## WP 9/20 Series

### Standard Series



P598882  
Gasket



P13N Range  
Standard Collet



P13N Range  
Standard Collet Body



P796F Range  
Standard Extra Long  
Ceramic Cup



P796F Range  
Standard Long Ceramic Cup



P13N Range  
Standard Ceramic Cup

### Gas Lens Series



P598882  
Gasket



P13N Range  
Standard Collet



P45V Range  
Gas Lens Body



P53N Range  
Gas Lens Ceramic Cup

### Large Gas Lens Series



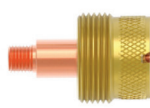
P598882  
Gasket



P54N63-20  
Gasket



P13N Range  
Large Diameter  
Gas Lens Collet



P45V Range  
Large Diameter Gas Lens Body



Large Diameter  
Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27

## WP 17/18/26 Series

### Standard Series



P18CG  
Gasket



P10N Range  
Standard Collet



P10N Range  
Standard Collet Body



P10N Range  
Standard Long Ceramic Cup



P10N Range  
Standard Ceramic Cup

### Stubby Series



P18CG20  
Gasket



P10N Range  
Stubby Collet



P17CB20  
Stubby Collet Body



P13N Range  
Standard Ceramic Cup

### Gas Lens Series



P18CG  
Gasket



P54N01  
Gasket



P10N Range  
Standard Collet



P45 Range  
Gas Lens Body



P54N Range  
Long Gas Lens Ceramic Cup



P54N Range  
Gas Lens Ceramic Cup



# Wear Parts Configuration Tables

## Stubby Gas Lens Series



PSTB80300236  
Gasket



PSTB13N Range  
Stubby Collet



PSTB45V Range  
Stubby Gas Lens Body



P53N Range  
Gas Lens Ceramic Cup

## Large Gas Lens Series



P18CG  
Gasket



P54N63  
Gasket



P10N Range  
Standard Collet



P45V Range  
Large Diameter Gas Lens Body



Large Diameter  
Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27

## WP 18SC Series

### Standard Series



P18NG  
Gasket



P10N Range  
Standard Collet



PNCB-53  
Standard Nose  
Collet Body



P54N Range  
Gas Lens Ceramic Cup



Heavy Duty Collet



PNCB-36  
Heavy Duty Nose Collet Body



P54N Range  
Long Gas Lens Ceramic Cup

### Gas Lens Series



P18NG  
Gasket



P10N Range  
Standard Collet



P18GL Range  
Gas Lens Body



P54N Range  
Gas Lens Ceramic Cup



Heavy Duty Collet



P54N Range  
Long Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27

## WP 24W Series

### Standard Series



P53N22  
Gasket



P53N Range  
Standard Collet



P53N Range  
Standard Collet Body



P53N Range  
Standard Ceramic Cup



P53N66  
Gasket



P53N Range  
Gas Lens Collet



P45V Range  
Gas Lens Body



P53N Range  
Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27

## WP 125/250 Multijust™ Series

### WP 9/20 head configuration

#### Standard Series



P598882  
Gasket



P13N Range  
Standard Collet



P13N Range  
Standard Collet Body



P796F Range  
Standard Extra Long  
Ceramic Cup



P796F Range  
Standard Long Ceramic Cup



P13N Range  
Standard Ceramic Cup

#### Gas Lens Series



P598882  
Gasket



P13N Range  
Standard Collet



P45V Range  
Gas Lens Body



P53N Range  
Gas Lens Ceramic Cup

#### Large Gas Lens Series



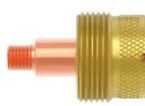
P598882  
Gasket



P54N63-20  
Gasket



P13NL Range  
Large Diameter  
Gas Lens Collet



P45V Range  
Large Diameter Gas Lens Body



Large Diameter  
Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27

### WP 17/18/26 head configuration

#### Standard Series



P18CG  
Gasket



P10N Range  
Standard Collet



P10N Range  
Standard Collet Body



P10N Range  
Standard Long Ceramic Cup



P10N Range  
Standard Ceramic Cup

#### Stubby Series



P18CG20  
Gasket



P10N Range  
Stubby Collet



P17CB20  
Stubby Collet Body



P13N Range  
Standard Ceramic Cup

#### Gas Lens Series



P18CG  
Gasket



P54N01  
Gasket



P10N Range  
Standard Collet



P45 Range  
Gas Lens Body



P54N Range  
Long Gas Lens Ceramic Cup



P54N Range  
Gas Lens Ceramic Cup

# Wear Parts Configuration Tables

## Stubby Gas Lens Series



PSTB80300236  
Gasket



PSTB13N Range  
Stubby Collet



PSTB45V Range  
Stubby Gas Lens Body



P53N Range  
Gas Lens Ceramic Cup

## Large Gas Lens Series



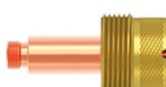
P18CG  
Gasket



P54N63  
Gasket



P10N Range  
Standard Collet



P45V Range  
Large Diameter Gas Lens Body



Large Diameter  
Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27

## WP 225F Series

### WP 9/20 head configuration

#### Standard Series



P598882  
Gasket



P13N Range  
Standard Collet



P13N Range  
Standard Collet Body



P796F Range  
Standard Extra Long  
Ceramic Cup



P796F Range  
Standard Long Ceramic Cup



P13N Range  
Standard Ceramic Cup

#### Gas Lens Series



P598882  
Gasket



P13N Range  
Standard Collet



P45V Range  
Gas Lens Body



P53N Range  
Gas Lens Ceramic Cup

#### Large Gas Lens Series



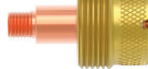
P598882  
Gasket



P54N63-20  
Gasket



P13NL Range  
Large Diameter  
Gas Lens Collet



P45V Range  
Large Diameter Gas Lens Body



Large Diameter  
Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27

### WP 17/18/26 head configuration

#### Standard Series



P18CG  
Gasket



P10N Range  
Standard Collet



P10N Range  
Standard Collet Body



P10N Range  
Standard Long Ceramic Cup



P10N Range  
Standard Ceramic Cup

## Stubby Series



P18CG20  
Gasket



P10N Range  
Stubby Collet



P17CB20  
Stubby Collet Body



P13N Range  
Standard Ceramic Cup

## Gas Lens Series



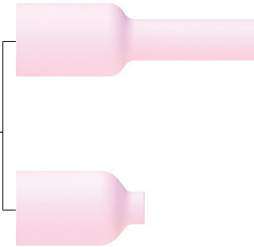
P18CG  
Gasket



P54N01 P10N Range  
Gasket Standard Collet



P45 Range  
Gas Lens Body



P54N Range  
Long Gas Lens Ceramic Cup

P54N Range  
Gas Lens Ceramic Cup

## Stubby Gas Lens Series



PSTB80300236  
Gasket



PSTB13N Range  
Stubby Collet



PSTB45V Range  
Stubby Gas Lens Body



P53N Range  
Gas Lens Ceramic Cup

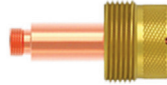
## Large Gas Lens Series



P18CG  
Gasket



P54N63  
Gasket P10N Range  
Standard Collet



P45V Range  
Large Diameter Gas Lens Body



Large Diameter  
Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27

## WP 24W head configuration

### Standard Series



P53N22  
Gasket



P53N Range  
Standard Collet



P53N Range  
Standard Collet Body



P53N Range  
Standard Ceramic Cup



P53N66  
Gasket



P53N Range  
Gas Lens Collet



P45V Range  
Gas Lens Body



P53N Range  
Gas Lens Ceramic Cup

\*Wear Parts part number and sizes are available on pages 22-27



## Product Range:

### MIG/MAG

- Welding torches
- Analogue/Digital control torches
- Push Pull torches
- Automatic and special torches

### TIG

- Welding torches
- Analogue/Digital control torches
- Automatic and special torches

### PLASMA

- Cutting torches
- Automatic and special torches



### WELDING ACCESSORIES

- Machine side connectors
- Cable plugs and sockets

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Email: [info@parkertorchology.com](mailto:info@parkertorchology.com)